



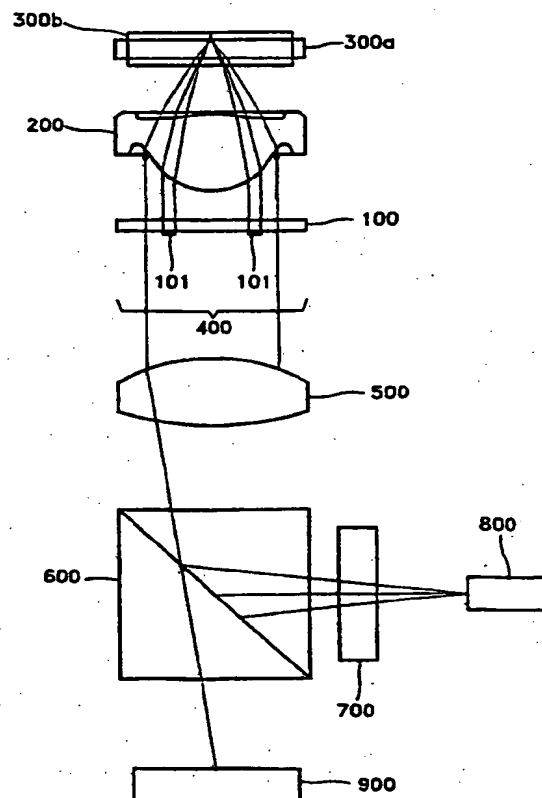
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : G11B 7/18, G02B 27/09		A1	(11) International Publication Number: WO 97/08691
			(43) International Publication Date: 6 March 1997 (06.03.97)
(21) International Application Number: PCT/KR96/00150		(72) Inventors: LEE, Chul, Woo; 32-902, Hyundai Apartment, Dong-bu Yi-chon-dong, Yongsan-gu, Seoul 140-030 (KR). SHIN, Dong, Ho; 146-5, Buk Ah-hyun 3-dong, Seo dae mun-gu, Seoul 120-193 (KR). RIM, Kyung, Hwa; 522-703, Jugong 5 danji, Maetan-dong, Paldal-gu, Suwon-city, Kyungki-do 442-370 (KR). CHUNG, Chong, Sam; 835-1306, Hyundai Apartment, Yatap-dong, Bundang-gu, Sungnam-city, Kyungki-do 463-070 (KR). CHO, Kun, Ho; 1-1506, Samsung 1-cha Apartment, Maetan-dong, Paldal-gu, Suwon-city, Kyungki-do 443-370 (KR). SEONG, Pyong, Yong; 4-808, Moonjung Shiyong Apartment, Moonjung-dong, Songpa-gu, Seoul 138-200 (KR). YOO, Jang, Hoon; 3-708, Woosung Apartment, 762-1, Daerim 3-dong, Youngdeungpo-gu, Seoul 150-073 (KR). LEE, Yong, Hoon; 201-1505, Jugong Apartment, Wooman-dong, Paldal-gu, Suwon-city, Kyungki-do 442-190 (KR).	
(22) International Filing Date: 28 August 1996 (28.08.96)			
(30) Priority Data:			
1995/27715	30 August 1995 (30.08.95)	KR	
1995/31679	25 September 1995 (25.09.95)	KR	
1995/33914	4 October 1995 (04.10.95)	KR	
1996/1605	25 January 1996 (25.01.96)	KR	
1996/3605	14 February 1996 (14.02.96)	KR	
08/640,474	1 May 1996 (01.05.96)	US	
08/640,553	1 May 1996 (01.05.96)	US	
(71) Applicant: SAMSUNG ELECTRONICS CO., LTD. [KR/KR]; 416, Maetan-dong, Paldal-gu, Suwon-city, Kyungki-do 442-370 (KR).		(74) Agent: LEE, Young, Pil; The Cheonghwa Building, 1571-18 Seocho-dong, Seocho-gu, Seoul 137-073 (KR).	
		(81) Designated States: AT, AU, BR, CA, CN, CZ, DE, ES, GB, HU, JP, KR, MX, PL, PT, RU, SE, SG, VN, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
		Published With international search report.	

(54) Title: LENS DEVICE AND AN OPTICAL PICKUP APPARATUS USING THE LENS DEVICE

(57) Abstract

A lens device which can be used as an objective lens in an optical pickup apparatus includes an objective lens (200) provided along a light path facing a disc (300a or 300b) and having a predetermined effective diameter, and light controlling means (100) provided along the light path for controlling the light in an intermediate region between near and far axes of an incident light beam (400), thus providing a simplified and inexpensive device for using discs of differing thickness in a single disc drive, by reducing the spherical aberration effect.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

LENS DEVICE AND AN OPTICAL PICKUP APPARATUS USING THE LENS DEVICE

Technical Field

5 The present invention relates to a lens device and method of making same, a method of obtaining a stable focus servo signal, an optical pickup adopting the same, a method of discriminating discs having different thicknesses and a method of reproducing/recording information from/onto the discs.

10 Background Art

 An optical pickup records and reproduces information such as video or audio data onto/from recording media, e.g., discs (or disks). A disc has a structure that an information-recorded surface is formed on a substrate. For example, the substrate can be made of plastic or glass. In order to read or write information
15 from a high-density disc, the diameter of the optical spot must be very small. To this end, the numerical aperture of an objective lens is generally made large and a light source having a shorter wavelength is used. However, in case of using the shorter wavelength light source, a tilt allowance of the disc with respect to optical axis is reduced. The thus-reduced disc tilt allowance can be increased by reducing
20 the thickness of the disc.

 Assuming that the tilt angle of the disc is θ , the magnitude of a coma aberration coefficient W_{31} can be obtained from:

$$W_{31} = -\frac{d}{2} \left(\frac{n^2(n^2-1)\sin\theta \cos\theta}{(n^2 - \sin^2\theta)^{\frac{5}{2}}} \right) NA^3$$

 where d and n represent the thickness and refractive index of the disc, respectively. As understood from the above relationship, the coma aberration coefficient is
25 proportional to the cube of the numerical aperture (NA). Therefore, considering that the NA of the objective lens required for a conventional compact disc (CD) is 0.45 and that for a conventional digital video disc or digital versatile disc (DVD) is 0.6 (to accommodate the higher information density), the DVD has a coma

aberration coefficient of about 2.34 times that of the CD having the same thickness for a given tilt angle. Thus, the maximum tilt allowance of the DVD is reduced to about half that of the conventional CD. In order to conform the maximum tilt allowance of the DVD to that of the CD, the thickness d of the DVD could be
5 reduced.

However, such a thickness-reduced disc adopting a shorter wavelength (high density) light source, e.g., a DVD, cannot be used in a recording/reproducing apparatus such as a disc drive for the conventional CDs adopting a longer wavelength light source because a disc having a non-standard thickness is
10 influenced by a spherical aberration to a degree corresponding to the difference in disc thickness from that of a normal disc. If the spherical aberration is extremely increased, the spot formed on the disc cannot have the light intensity needed for recording information, which prevents the information from being recorded precisely. Also, during reproduction of the information, the signal-to-noise (S/N)
15 ratio is too low to reproduce the recorded information exactly.

Therefore, an optical pickup adopting a light source having a short wavelength, e.g., 650nm, which is compatible for discs having different thicknesses, such as a CD or a DVD, is necessary.

For this purpose, research into apparatuses capable of recording/reproducing
20 information on either of two disc types having different thicknesses with a single optical pickup device and adopting a shorter wavelength light source is under progress. Lens devices adopting a combination of a hologram lens and a refractive lens have been proposed in, for example, Japanese Patent Laid-Open Publication No. Hei 7-98431.

25 FIGS. 1 and 2 show the focusing of zero-order and first-order-diffracted light onto discs 3a and 3b having different thicknesses, respectively. In each figure, a hologram lens 1, provided with a pattern 11, and a refractive objective lens 2 are provided along the light path in front of discs 3a and 3b. The pattern 11 diffracts a light beam 4 from a light source (not shown) passing through
30 hologram lens 1, to thereby separate the passing light into first-order-diffracted light 41 and zero-order light 40 each of which is focused to a different point on the optical axis with a different intensity by the objective lens 2. The two different

focal points are the appropriate focus points on the thicker disc 3b and the thinner disc 3a, respectively and thus enable data read/write operations with respect to discs having different thicknesses.

However, in using such a lens system, the separation of the light into two beams (i.e., the zero order and first order light) by the hologram lens 1 lowers the utilizing efficiency of the actually used (reflected and partially twice diffracted, 1st order) light to about 15%. Also, during the read operation, since the information is riding on one of the beams while the other beam is carrying no information, the beam that is carrying no information is likely to be detected as noise. Moreover, the fabrication of such a hologram lens requires a high-precision process used in etching a fine hologram pattern, which increases manufacturing costs.

FIG. 3 is a schematic diagram of another conventional optical pickup device as disclosed in U.S. Patent No. 5,281,797. This optical pick-up device includes a variable diaphragm 1a for varying the aperture diameter, so that data can be recorded onto a longer wavelength disc as well as a shorter wavelength disc, but with the discs having the same thickness, and information can be reproduced therefrom. The variable diaphragm 1a is installed between the objective lens 2 and a collimating lens 5. The variable diaphragm 1a controls a beam 4 emitted from a light source 9 and transmitted through a beam splitter 6, by appropriately adjusting the area of the beam passing region, i.e., the numerical aperture (NA). The diametral aperture of the variable diaphragm 1a is adjusted in accordance with the spot size required by the disc to be used and always passes the annular beam 4a of the central region but selectively passes or blocks the beam 4b of the peripheral region. In FIG. 3, a reference numeral 7 denotes a focusing lens and a reference numeral 8 denotes a photodetector.

In the optical device having the above configuration, if the variable diaphragm is formed by a mechanical diaphragm, its structural resonance characteristics change depending on the effective aperture of the diaphragm. The installation of the diaphragm onto an actuator for driving the objective lens becomes difficult in practice. To solve this problem, liquid crystals may be used for forming the diaphragm. This, however, greatly impedes the miniaturization of the system, deteriorates heat-resistance and endurance and increases manufacturing

costs.

Another approach is disclosed in U.S. Patent 5,496,995. As disclosed, a phase plate is placed in a light path of an objective lens. The phase plate creates first and second light sources of different phases such that the amplitudes of the lateral sides of a main lobe of an image of the first light source are cancelled by the amplitude of the main lobe of an image of the second light source by superimposition. In one embodiment, annular opaque rings separate grooves of different depths, the grooves providing the phase difference. A problem inherent to this approach is the need to carefully control the groove depth and light amplitudes, for example, to create the proper phase change and lobe cancellation.

Alternatively, a separate objective lens for each disc may be provided so that a specific objective lens is used for a specific disc. In this case, however, since a driving apparatus is needed for changing lenses, the configuration becomes complex and the manufacturing cost increases accordingly.

Disclosure of the Invention

It is an object of the present invention to provide a lens device which is inexpensive and easily fabricated, a method of obtaining a stable focus servo signal, an optical pickup adopting the same, a method of discriminating discs having different thicknesses and a method for reproducing/recording information from/onto the discs.

It is another object of the present invention to provide an objective lens whose light utilizing efficiency is enhanced and which can form aberration-reduced spots, a method of obtaining a stable focus servo signal, an optical pickup adopting the same and a method for reproducing/recording information from/onto the discs.

To accomplish the above objects, there is provided lens device including a lens focussing light into a focal zone and having a predetermined effective diameter; and light controlling means provided in a light path of the lens for preventing light in an intermediate axial region of the light path from reaching the focal zone, the intermediate axial region being located between a near axial region which includes a center of the light path and a far axial region located radially outward from the intermediate region, the light controlling means permitting light

in the near and far regions of the light path to reach the focal zone.

Also, according to another aspect of the present invention, there is provided an optical pickup device comprising:

a light source;

5 an objective lens provided along a light path from the light source projecting light onto a disc, the objective lens focussing light into a focal zone and having a predetermined effective diameter; and

light controlling means provided in the light path of the lens for preventing light in an intermediate axial region of the light path from reaching the focal zone,
10 the intermediate axial region being located between a near axial region which includes a center of the light path and a far axial region located radially outward from the intermediate region, the light controlling means permitting light in the near and far regions of the light path to reach the focal zone.

Also, according to still another aspect of the present invention, there is
15 provided a method for reproducing information from at least two discs having different thicknesses, comprising the steps of:

providing an objective lens for focussing light in a light path into a focal zone;

preventing light in an intermediate axial region of the light path from
20 reaching the focal zone, the intermediate axial region being located between a near axial region which includes a center of the light path and a far axial region located radially outward from the intermediate region;

permitting light in the near and far regions of the light path to reach the focal zone;

25 placing one of the at least two discs having different thicknesses in the focal zone;

converting light in the near and far axial regions which is reflected from the disc into electric signals in an inner photodetector and in a outer photodetector surrounding the inner photodetector;

30 using electric signals corresponding to both near and far axial regions converted in both the inner and outer photodetector when the light is reflected from a relatively thin disc; and

using electric signals corresponding to near axial region converted in only the inner photodetector when the light is reflected from a relatively thick disc.

Also, there is provided a method for recording information on at least two discs having different thicknesses, comprising the steps of:

- 5 providing an objective lens for focussing light in a light path into a focal zone;
- placing one of the at least two discs having different thicknesses in the focal zone;
- preventing light in an intermediate axial region of the light path from
10 reaching the focal zone, the intermediate axial region being located between a near axial region which includes a center of the light path and a far axial region located radially outward from the intermediate region; and
- permitting light in the near and far regions of the light path to reach the focal zone .
- 15 Further, there is provided a method for discriminating discs having different thicknesses, comprising the steps of:
- providing an objective lens for focussing light in a light path into a focal zone;
- preventing light in an intermediate axial region of the light path from
20 reaching the focal zone, the intermediate axial region being located between a near axial region which includes a center of the light path and a far axial region located radially outward from the intermediate region;
- permitting light in the near and far regions of the light path to reach the focal zone;
- 25 placing one of the at least two discs having different thicknesses in the focal zone;
- converting light in the near and far axial regions and reflected from the disc into electric signals using a quadrant photodetector;
- obtaining at least one of a sum signal and a focus error signal from the
30 quadrant photodetector by increasing and decreasing focus current controlling an axial position of the objective lens a predetermined number of times;
- comparing the at least one of the sum signal and the focus error signal with

a first reference value corresponding to a thin disc;

determining that the disc is thin if the at least one of the sum signal and the focus error signal is greater than the first reference value;

5 comparing the at least one of the sum signal and the focus error signal with a second reference value which is smaller than the first reference value only if the at least one of the sum signal and the focus error signal is smaller than the first reference value; and

determining that the disc is thick if the at least one of the sum signal and the focus error signal is greater than the second reference value.

10 Additionally, there is provided a method for manufacturing a lens comprising the steps of:

providing a first mold part having a lens surface pattern on an inside surface of the first mold part;

15 forming an intermediate axial region in the lens surface pattern, the intermediate axial region being located between a near axial region which includes a center of the lens and a far axial region located radially outward from the intermediate region, the intermediate axial region for preventing light incident onto the intermediate region of a molded lens from reaching a focal region of the molded lens;

20 providing a second mold part corresponding to the first mold part; placing lens material between the first and second mold parts; and forming the lens having an intermediate portion between the first and second mold parts.

25 Also, there is provided a lens mold for forming a lens, the lens configured to focus light into a focal zone, the lens mold comprising:

a first mold part for forming one surface of the lens and having a lens surface pattern on an inside surface of the first mold part,

30 the lens surface pattern including an intermediate axial region located between a near axial region which includes a center of the lens and a far axial region located radially outward from the intermediate region, the intermediate axial region including at least a surface irregularity of a predetermined pattern, the surface irregularity forming a light controlling means in the lens for permitting light

in corresponding near and far regions of a light path, but not light in a corresponding intermediate region of the light path, to reach a focal zone of the lens; and

a second mold part for forming an opposing surface of the lens.

5

Brief Description of the Drawings

FIGS. 1 and 2 are schematic diagrams of a conventional optical pickup device having a hologram lens, showing the states where a light beam is focused onto a thin disc and a thick disc, respectively;

10 FIG. 3 is a schematic diagram of another conventional optical pickup device;

FIGS. 4 and 5 show the states where a light beam is being focused onto a thin disc and a thick disc, respectively, by a common objective lens without using a hologram lens;

15 FIG. 6A is a graph showing the change in spot sizes in cases when an objective lens according to the present invention is adopted and is not adopted, and FIG. 6B is an enlarged view of a part "A" shown in FIG. 6A;

FIG. 7A is a schematic diagram of an optical pickup according to the present invention showing the states where a light beam is being focused onto two
20 discs of different thicknesses, and FIGS. 7B and 7C are enlarged views of the focal points shown in FIG. 7A for thin discs and thick discs, respectively;

FIG. 8 is a perspective view of an objective lens of the optical pickup shown in FIG. 7A, according to the present invention;

FIG. 9 is a schematic diagram of an objective lens according to an
25 embodiment of the present invention adopted for the optical pickup shown in FIG. 7A, showing a state where a light beam is being focused onto a disc;

FIG. 10A is a section view of an objective lens having a light controlling film on the surface thereof, according to another embodiment of the present invention; FIG. 10B is a section view of an objective lens according to still
30 another embodiment of the present invention;

FIG. 11 is a plan view of an objective lens having a square light control groove, according to another embodiment of the present invention;

FIG. 12A is a schematic diagram of an objective lens according to another embodiment of the present invention, showing a state where a light is being focused onto a disc, and FIG. 12B is a cross-sectional view of an objective lens according to still another embodiment of the present invention;

5 FIG. 13 is a perspective view of the objective lens shown in FIG. 12A;

FIGS. 14A and 14B are a plan view and a partially enlarged view, respectively, of the objective lens shown in FIG. 12A;

FIG. 15A is a side view of a mold for manufacturing an objective lens according to an embodiment of the present invention, FIG. 15B is a plan view
10 showing the inside of the lower frame of the mold shown in FIG. 15A, FIG. 15C is a side view of a mold for manufacturing an objective lens according to another embodiment of the present invention, FIG. 15D is a plan view showing the inside of the lower frame of the mold shown in FIG. 15C, FIGS. 15E through 15G are enlarged view of a portion K shown in FIG. 15C, illustrating various embodiments
15 of the present invention, FIG. 15H and 15I show a manufacturing process of an objective lens according to the present invention, and FIG. 15J is a side view of the objective lens manufactured by the processes shown in FIGS. 15H and 15I;

FIG. 16 is a plan view of an objective lens according to still another embodiment of the present invention;

20 FIGS. 17 and 18 are schematic diagrams of an objective lens according to still yet another embodiment of the present invention, showing states where a light beam is being focused by a plane lens onto two discs of different thicknesses, respectively;

FIGS. 19 and 20 are three-dimensional plots showing the states where the
25 light is focused onto a thick disc and a thin disc, respectively, by the lens device according to the present invention;

FIGS. 21 and 22 are plan views of each photodetector in the case of using a thick disc and a thin disc in the optical pickup according to the present invention, showing the states where light is incident to the photodetector from a 1.2mm disc
30 and from a 0.6mm disc, respectively;

FIG. 23 is a plan view of an eight-segment photodetector adopted for the optical pickup according to the present invention;

FIGS. 24-26 and 27-29 are plan views showing the light receiving region formed on the eight-segment photodetector, by an objective lens position relative to a thin disc and a thick disc, respectively;

FIG. 30 shows the focus signals obtained from the eight-segment
5 photodetector shown in FIG. 23;

FIG. 31 is a graph for comparing the change of the focus signals detected by the photodetector in the optical pickup according to the present invention adopting two discs having different thicknesses;

FIG. 32 is a flowchart showing the sequence of driving the optical pickup
10 according to the present invention;

FIG. 33 shows the position where the focus signal is generated in a current-versus-time graph depending on the focus current variation, in the flowchart of FIG. 32;

FIGS. 34 and 35 are current-versus-time graphs comparing the focus signal
15 with the first and second reference values used in the flowchart of FIG. 32, respectively; and

FIG. 36 is a block diagram of a digital equalizer used in the optical pickup according to the present invention.

20 Best mode for carrying out the Invention

In the present invention, the light in an intermediate region around an axis in the center of a light travelling path is blocked or shielded. The intermediate region is located between a region near the axis ("near axial region") and a region farther from the axis ("far axial region"). Blocking the light in the intermediate
25 region permits the light from the near and far axes regions to form a small light spot while minimizing side lobes around the light spot formed in a focal zone of the lens by suppressing interference of light otherwise present in the intermediate region.

Here, the near axis region represents the region around the central axis of
30 the lens (i.e., the optical axis) having a substantially negligible aberration and focussing on a region adjacent to the paraxial focal point. The far axis region represents the region which is relatively farther from the optical axis than the near

axis region and forms a focus region adjacent to the marginal focus. The intermediate region is the region between the near axis region and the far axis region.

Alternately, a near axis region and a far axis region can be defined by the
5 optical aberration amount in a thick disc. An objective lens must have very small amount of optical aberration (e.g., spherical aberration, coma, distortion, etc.). Generally, an objective lens should have average aberration below around 0.04λ (where λ denotes the wavelength of light transmitted to the lens) in order to use in an optical pickup device. An objective lens having optical aberration greater than
10 0.07λ is considered as unacceptable for use in an optical pickup device. As the thickness of the disc increases, the optical aberration increases. Thus, if the objective lens having optical aberration below 0.04λ is used for a pre-defined or thin disc (e.g., DVD), it produces a large amount of optical aberration (mainly spherical aberration) for a thicker disc (e.g., CD).

15 Furthermore, the unwanted peripheral light (B) shown in FIG. 5 occurs where the optical aberration is between 0.04λ and 0.07λ . In order to compensate the large optical aberration in a thick disc, the near axis region is defined where the optical aberration is below 0.04λ . And, the far axis region is defined where the optical aberration is greater than 0.07λ . Thus, the intermediate region is defined
20 between 0.04λ and 0.07λ to suppress the interference occurred by the spherical aberration. More explanation of FIG. 5 is provided below.

To this end, in the intermediate region between the near axis and the far axis regions along the incident light path, there is provided light controlling means of an annular shape or a polygonal shape such as a square shape for blocking or
25 scattering light. This invention utilizes the fact that the light of the far axis region does not affect the central light portion of the light spot but the light of the intermediate region between the near axis and the far axis does.

FIG. 4 shows a state where a light having a wavelength of 650nm is focused onto a disc having a thickness of 0.6 ± 0.1 mm and a refractive index of 1.5 by an
30 objective lens having a refractive index of 1.505. As shown, the light spot has a diameter of $0.85\mu\text{m}$ at a point of $1/e^2$ ($\sim 13\%$ of the light intensity).

FIG. 5 shows a state where a light is focused onto a disc having a thickness

of 1.2 ± 0.1 mm under the same conditions as above. Referring to FIG. 5, the light the spot, which has a diameter $2\mu\text{m}$, is relatively focused in a central part (A) but is also focused in other parts (B). At this time, the light intensity of the other parts (B) is 5~10% that of the central part (A). This is because the light which is
5 incident onto a region far from an optical axis is affected by spherical aberration, the degree of which depends on different disc thicknesses.

As described above, the light spot formed on a thick disc is larger than that formed on a thin disc, which is due to the spherical aberration. Also, since the light incident onto a far axis region, i.e., a region relatively far from the optical
10 axis, is focused onto an area different (surrounding) from the optical axis and is scattered, the light of the far axis region does not affect the focusing of the light spot of the central part (A). However, as described above, since the light present between the near axis and the far axis interferes with the focusing of the light of the near axis, the amount of the peripheral light (B) of the focused light becomes
15 greater. In other words, the light in the intermediate region between the near axis region and the far axis region experiences interference when the present invention is not employed, so that peripheral light beams (B) are generated around the central light beam (A), as shown in FIG. 5. Such peripheral light beams generally have about 6~7% intensity of the central light beam, thereby increasing jitter during
20 light detection and thus making accurate data recording and reproduction difficult.

FIG. 6A shows graphs (a) through (d) illustrating the change in the light spot sizes in cases when the light controlling means according to the present invention is adopted and is not adopted. In FIG 6A, graphs (b) and (c) are obtained when the light controlling means is adopted and graphs (a) and (d) are
25 obtained when the light controlling means is not adopted. At this time, an objective lens having a numerical aperture of 0.6 and an effective radius of 2mm is used. As an example of the light controlling means for blocking or scattering the light, an annular shaped light controlling film having a central height of 1.4mm from the optical axis and a width of 0.25mm is adopted.

30 Under the above conditions, graphs (c) and (d) are curves showing the change in light spot sizes in case of adopting a 0.6mm disc and graphs (a) and (b) are ones in case of adopting a 1.2mm disc. Here, graphs (b) and (c) show the spot

state present when the present invention is adopted.

It is understood that the difference in spot size at central portion "A" of FIG. 5 is within 3% depending on the presence or absence of the light controlling film in a case of adopting a 0.6mm disc. However, the size of a portion "B" shown in FIG. 5 is noticeably reduced by using the light controlling film in the case of adopting a 1.2mm disc.

Therefore, as described above, according to the present invention, the light passing through the intermediate region between the near axis and the far axis regions is controlled. For this purpose, there is provided along the light path a light controlling means for controlling (e.g., blocking, scattering, diffracting, absorbing or refracting) the light in the intermediate region, thereby suppressing an increase in the size of the peripheral light of the light spot and reducing the spherical aberration which would otherwise occur.

FIG. 7A is a schematic diagram of an optical pickup device adopting the objective lens device according to a first embodiment of the present invention, where the light focused states with respect to thin and thick discs are compared. FIGS. 7B and 7C are enlarged views of the focal points shown in FIG. 7A for thin discs and thick discs, respectively. As shown in FIGS. 7B and 7C, the objective lens 200 is moved to focus the light on either thin or thick disc.

FIG. 8 is a perspective view of an objective lens 200 and a light controlling member 100 as light controlling means.

In FIG. 7A, a reference numeral 300a represents a comparatively thin information recording medium, e.g., 0.6mm thick disc, and a reference numeral 300b represents a comparatively thick disc, e.g., 1.2mm thick disc. It should be noted that the diameter of thin and thick discs can be same. Also, the bottom surfaces of the discs can be located in either a different plane or in the same plane depending on the disc holder mechanism (not shown) for supporting and rotating the discs 300a and 300b during operation. The drawing has been modified to show the difference in the thickness. The laser light passes through an aperture in the disc holder, as is conventional.

A general objective lens 200 is positioned in front of disc 300a or 300b. The objective lens 200 having a predetermined effective diameter focuses an

incident light 400 from a light source 900 and receives the light reflected from disc 300a or 300b. As shown in FIG. 9, there is provided a light controlling member 100 in the rear of the objective lens 200, which is a feature of the present invention. The light controlling member 100 is transparent and has a light
5 controlling film 101 of an annular shape for suppressing, such as blocking or scattering, the incident light on its surface. The outer diameter of light controlling film 101 is smaller than the effective diameter of objective lens 200. The light controlling member is made of glass or plastic. Cr, CrO_2 or Ni, for example, can be used as the light controlling film 101. Alternatively or additionally, any of the
10 surface irregularities discussed below with reference to FIGS. 12-17 could be used on the light controlling member.

A collimating lens 500 and a beam splitter 600 are provided between light controlling member 100 and light source 900, as shown in FIG. 7A. A focusing lens 700 and a photodetector 800 are provided along the travelling path of the light
15 reflected from beam splitter 600. Here, the photodetector 800 is basically a quadrant structure.

In the optical pickup device having the aforementioned configuration according to the present invention, the light controlling film 101 suppresses among the incident light beams 400, the light beam 402 of the intermediate region passing
20 through the region between the near axis and the far axis regions, thereby transmitting only the light beams 401 and 403 passing through the near and far axes regions, as shown in FIG. 9. For example, a light controlling film 101 made of Chromium (Cr) would block the light beam 402 from passing through the light controlling member 100. Moreover, the light beam 402 can be scattered, reflected,
25 diffracted or refracted depending on the surface roughness of the light controlling film 101.

The light controlling film 101 having the above-described function is directly coated on one surface of objective lens 200, as shown in FIG. 10. As shown in FIG. 11, the light controlling film 101' may be modified in its shape to
30 have a polygonal shape such as a square shape or a pentagonal shape as shown in FIG. 16, rather than a circular shape. Moreover, an additional light controlling film 101 or 101' can be provided to define the near axis region depending on the

thickness of a disc. For example, the objective lens is optimized to a thin disc and a corresponding near axis region should be defined. Therefore, additional light controlling film or groove can be provided to define an appropriate intermediate region for the thin disc according to its thickness. In FIG. 10B, an additional
5 annular light controlling groove 102' is added in order to optimized a disc having a thickness of 0.9mm. Thus, the objective lens 200 can be used for discs having thicknesses of 0.6mm, 0.9mm, or 1.2mm, for example.

FIGS. 12A and 12B illustrate an objective lens according to a still another embodiment of the present invention. FIGS. 13 and 14A are a perspective view
10 and a front view of the objective lens shown in FIG. 12A, respectively. In these embodiments, there is provided a light deflecting means 102 as the light controlling means in objective lens 200'. In other words, a structural pattern, i.e., a light controlling groove 102 of an annular shape, for partially blocking, diffracting, refracting, or scattering the incident light, is provided in the initial light receiving
15 side (FIG. 12A), or on the light emitting side (FIG. 12B) of the objective lens 200'. Moreover, the grooves 102 can be provided in both sides of the objective lens 200'. Alternatively, the light deflecting means 102 can take the form of a projection or wedge-shaped rib 102 as shown in FIG. 15K, for instance. The wedge-shaped rib 102 can also be placed on either side, or both sides, of the
20 objective lens 200'. The outer diameter of light controlling groove or light controlling wedge-shaped rib 102 is smaller than the effective diameter of objective lens 200'.

Like the aforementioned light controlling film 101, the light controlling groove or wedge-shaped rib 102 is provided in the light region between the near
25 axis and the far axis and functions to redirect (e.g., reflect, refract or scatter) the incident light in a direction irrelevant to the light focusing or suppress (e.g., block) the incident light.

The objective lens 200' can be manufactured by a general high-pressure injection molding method (not shown) or a compression molding method, as shown
30 in FIGS. 15H through 15K, using a mold having a pattern corresponding to the wedge-shaped rib 102.

The lower mold 1002a has a pattern having one or multiple grooves 103a

formed in correspondence with the light controlling rib 102 for dispersing the light in the intermediate region, as shown in FIGS. 15A and 15B, so that the fabricated lens is provided with a stepped or wedge-shaped light controlling means protruding on the surface of the lens, but was receded as a groove in the description of FIG. 12A above or a light controlling means having a diffraction lattice. The groove 103a is formed at the intermediate region between the near axis region and the far axis region. Also, the light controlling means 102 may in the alternative be engraved, etched or scratched on the surface of the lens. As shown in FIGS. 15C and 15D, an uneven surface formed by an erosion or etching treatment in the portion K comprises the light controlling means 102 of the lens according to another embodiment of the present invention.

FIGS. 15E through 15G illustrate various examples of the uneven surfaces (rough, toothed, jagged surfaces) for forming the light controlling means 102, which may be composed of just one form of surface unevenness or combination of types.

In FIG. 15F, the light controlling means 102 may have an evenly-stepped shape forming grating pattern to diffract the incident light in the intermediate region. The grating pattern has a pitch S which is less than approximately $200\text{ }\mu\text{m}$ for a laser wavelength of 650nm .

FIG. 15H shows a lens material 200m such as glass or plastic is interposed between the upper mold 1001 and the lower mold 1002a. As shown in FIG. 15I, the upper mold 1001 and the lower mold 1002a are brought close to each other to compressively mold the lens material 200m. Then, as shown in FIG. 15J, the upper mold 1001 and the lower mold 1002a are separated and the objective lens 200m is obtained.

The light controlling groove 102 is preferably formed for the bottom surface of the objective lens 200' to be oriented by a predetermined angle θ with respect to a perpendicular of the optical axis, as shown in FIG. 14B. The light of the intermediate region, reflected from light controlling groove 102, is preferably scattered or reflected in a direction not parallel to the optical axis.

FIG. 16 is a front view of an objective lens having a light controlling groove as a light controlling means, where a light controlling groove 102' of a

square shape is formed in objective lens 200' according to still another embodiment of the present invention.

Light controlling groove 102' can be formed of a polygonal shape such as a square shape. Moreover, the objective lens can be modified to have more than one light controlling groove to control the incident light. It is also possible to use any of these surface irregularities (e.g., groove, rib, toothed, rough and jagged) on a separate transparent member such as the light controlling members 100.

In the above embodiments, a convex lens was used as the objective lens 200 or 200', which might be replaced by a planar lens using a diffraction theory, such as a hologram lens or a Fresnel lens. Specifically, when the lens is provided with light controlling means, an annular or square light controlling groove 102" is formed in a plane lens, as shown in FIG. 17, or a separately fabricated light controlling film 101 having an annular or square shape is fixed or coated, as shown in FIG. 18. Light controlling groove 102" transmits the light 402 of the intermediate region without diffraction. Otherwise, light controlling groove 102" reflects light in the intermediate region in a direction irrelevant to the light focusing. Thus, the light 402 of the intermediate region is prevented from reaching the light spot of a disc.

A light controlling film 101 shown in Fig. 18 absorbs, scatters and/or reflects the light 402 of the intermediate region, which is incident onto plane lens 200", prevents the light 402 of the intermediate region from reaching the light spot of a disc. For example, when a dark color paint is used as a light controlling film, the film absorbs the light. Also, the light controlling groove or the light controlling film shown in FIGS. 17 and 18 can be modified to have more than one annular groove or film depending on the thickness of a disc.

It should be noted that the lens device structure described above is not limited to an objective lens used in an optical pickup device.

FIG. 19 shows the size of the light spot on a 1.2mm thick disc, as obtained by the above embodiments. The objective lens adopted herein has an effective diameter of 4mm, a diameter of the near axis region of 2mm and that of the far axis region from 2.4mm to 4.0mm. Thus, the light controlling means blocks the light beams ranging from 2.0mm to 2.4mm in diameter. The inner diameter of

- light controlling means having annular shape can be changed to be in the range of 2.0 to 3.0mm to optimize the focusing spot in the disc. Also, the inner diameter and the width of the light controlling means can also be between 1.1 to 1.4mm (such as 1.2mm) and between 0.1 and 0.25mm (such as 0.15mm), respectively.
- 5 Other ranges are possible depending on system considerations.

In the light spot formed under the above conditions, as the result of the measurement, the diameter of the light spot at a point of $1/e^2$ ($\sim 13\%$) of the central light intensity was $1.3\mu\text{m}$. Compared to the device shown in FIG. 5, which does not adopt a light controlling film, the light amount of the portion "B" shown

10 in FIG. 5 is reduced by more than 70% in the case of the device according to the present invention, which adopts a light controlling film.

FIG. 20 shows the size of the light spot on a comparatively thin disc, i.e., a 0.6mm disc, under the above-described conditions. According to the measurement, the diameter of the light spot at a point of $1/e^2$ ($\sim 13\%$) of the

15 central light intensity was $0.83\mu\text{m}$.

As described above, according to the present invention, a light spot can be formed on a disc at an optimal state. As shown in FIG. 7A, the light reflected from disc is transmitted through the objective lens 200, the light controlling member 100 and the collimating lens 500 and is reflected from the beam splitter

20 600 to then be transmitted through the focusing lens 700 to reach the photodetector 800 where it is detected and converted to an electric signal. The photodetector 800 is for obtaining a focus error signal by astigmatic aberration and is a generally a quadrant detector.

Hereinbelow, the characteristics of the photodetector 800 in the optical

25 pickup device according to the present invention will be described in detail.

As shown in FIGS. 21 and 22, a spot formed in the center of the photodetector 800 has central regions 901a and 901b corresponding to the light of the near axis region and peripheral regions 902a and 902b corresponding to the light of the far axis region. The "a" and "b" designations signify a light spot on

30 a thick disc and on a thin disc, respectively. Specifically, FIG. 21 shows the case of a comparatively thick disc, e.g., a 1.2mm disc, and FIG. 22 shows the case of a comparatively thin disc, e.g., a 0.6mm disc. The change in diameters is

insignificant in the central region 901a by the light of the near axis region, irrespective of the disc thickness. However, the change in diameters is significant in the intermediate region 903a, in which the light is blocked by the light controlling member 100.

- 5 First, referring to FIG. 21, the central region 901a corresponding to the near axis region is in the center of the photodetector 800 and the peripheral region 902a surrounds the photodetector 800. The intermediate region 903a between the central region 901a and the peripheral region 902a is the portion from which the light is eliminated by a light controlling member. Since the peripheral region 902a
10 and the intermediate region 903a are substantially enlarged by spherical aberration in this example where the reflective surface of the disc is near the paraxial focus, only the light of the near axis is used in reproducing information from a 1.2mm thick disc.

- Referring to FIG. 22, both the central (i.e., near axis) region 901b and the
15 peripheral (i.e., far axis) region 902b are formed on the detection surface of the photodetector 800 because, in this example, the reflective surface of the thin disc is near the minimum circle of the beam focus. In other words, all of the light of the near and far axes regions are used in reproducing information from a thin (0.6mm) disc, excluding the light of the intermediate region which is eliminated by
20 a light controlling member. Here, the diameter of the near axis region 901b, being paraxial, maintains a relatively constant value irrespective of a disc type.

- As described above, in order to read information from discs having different thicknesses, the optical pickup device according to the present invention adopts a photodetector 800 devised so as to receive only the light of the near axis region in
25 reading information from a thick disc and receive the light of the near and far axes regions in reading information from a thin disc. Therefore, when a thick disc is used, a signal corresponding to the light of the near axis region is obtained. When a thin disc is used, a relatively higher intensity signal, corresponding to the light of the near and far axes regions, is obtained.

- 30 FIG. 23 shows another type of photodetector 810, which has an octahedron or eight-segment structure wherein a second detection region 812 is provided around a first detection region 811 which is centrally located and equivalent to the

quadrant photodetector shown in FIG. 21. Here, first detection region 811 consists of four square first-light-receiving elements A1, B1, C1 and D1, and second detection region 812 consists of four L-shaped second-light-receiving elements A2, B2, C2 and D2.

5 A focus error signal obtained by using the octahedron photodetector 810 is shown in FIG. 30, when information is read from a thick disc. Here, the signal from the first light receiving region 811 only is indicated by a solid line A and that received from both the first and second light receiving regions 811 and 812 is indicated by a dotted line B.

10 FIGS. 24 - 26, and 27 - 29 show the light receiving states of the photodetector, when a thin disc (digital video disc) is used, and when a thick disc (compact disc) is used, respectively.

The first detection region 811 has dimensions such that the size of the first region 811 should be optimized to receive the light from the near axis region without loss when information is read from a thick disc, and not to receive the light from the far axis region. Additionally, the first and second detection regions 811 and 812 have dimensions such that the light beams of the near axis and far axis regions are all received when information is read from a thin disc, as shown in FIG. 24. When information is read from a thick disc, the light of the far axis region impinges on the second light receiving region 812, as shown in FIG. 27.

20 FIGS. 24, 25 and 26 show the light receiving states when an objective lens is in focus with respect to a thin disc, when the objective lens is positioned too far from the disc, and when the objective lens is positioned too near the disc, respectively. Similarly, FIGS. 27-29 show the light receiving states when an objective lens is in focus with respect to a thick disc, when it is positioned too far from the disc, and when it is positioned too near the disc, respectively.

25 In the photodetector 810 having the aforementioned structure, the entire signal, i.e., that from both the first and second light receiving regions 811 and 812, is used in reading information from a thin disc, and only the signal from the first light receiving region 811 is used in reading information from a thick disc.

30 FIG. 30 shows the focus error signal changes by the signal from the first light receiving region (solid line A) and by the entire signal from the first and

second light receiving regions (dashed line B) when information read from a thick disc. The difference between the shapes indicated by the solid line A and the dotted line B comes from the amount of scattered light in a thick disc. In the octahedron photodetector 810, scattered light that is originated from a large spherical aberration of the thick disc is detected mainly by the outer photodetector 812. This scattered light detected by the outer photodetector 812 causes increase in the amplitude of the focus error signal which resulted an unstable focus error signal as shown in the dotted line B. And in turn, when only the detected light impinging on the inner photodetector 811 is used, it can be possible to reduce the effect of the scattered light on the S-curve as shown by the solid line A. In practical use, the focus error signal as denoted by A is better than B since it has a single zero-cross point for the focus error signal and the symmetry of the signal at the zero-cross point are important characteristics to identify the on-focus position of a objective lens.

As understood from the above, when information is read from a thick disc, the focus error signal components are obtained by using only the light of the near axis region, thereby obtaining a stable focus error signal as shown in FIG. 30.

As described above, in the focus controlling method of the objective lens device and optical pickup device adopting the same according to the present invention which has a size reducing effect of the light spot, i.e., the light amount of the portion "B" of FIG. 5, and a focus error signal stabilizing effect, since only a single focus error signal is generated irrespective of a disc thickness, an additional focus control means is not required in order to use the different thickness discs.

Also, the magnitudes of the detected focus error signals are different depending on the disc thickness. In other words, as shown in FIG. 31, all of the light of the near and far axes regions reach a photodetector in the case of a thin disc, and only the light of the near axis region reaches the photodetector in the case of a thick disc, thereby easily discriminating the disc type.

The operation of discriminating the disc type will now be described in detail with reference to the flowchart of FIG. 32.

If a thin or thick disc is inserted (step 100), focus current (which controls

the position of the objective lens relative to the disc) is increased or decreased to discriminate the range of an objective lens, i.e., the type of a disc, as shown in FIG. 33. The objective lens is moved up and down m times ($m=1, 2, 3, \dots$) within its range of focus adjustment, thereby obtaining a sum signal from the
5 photodetector (adding together all signals from each of the eight quadrants) and a focus error signal (S_f) (step 101). Since a quadrant photodetector is used, the focus error signal is obtained by a conventional astigmatic method such as disclosed in U.S. Patent No. 4,695,158 to Kotaka et al, for example. Being conventional, an explanation thereof will not be belabored. Experimentally it has been shown that
10 the amplitude of the focus error signal for a thin disc reproduction is four times that for a thick disc reproduction, that the light intensity is enough for compatibility with both disc types and that a focus error signal stabilization is realized.

The amount of spherical aberration is reduced by the above-described method to reproduce a signal recorded onto a disc. However, the spherical
15 aberration is larger than that of the optical pickup for the conventional compact disc player, thereby resulting in the deterioration of a reproduction signal. Therefore, it is preferable that a digital waveform equalizer is used, such as shown in FIG. 36, which, assuming an input signal $f_i(t)$, produces an output signal $f_o(t)$ in accordance with

$$f_o(t) = f_i(t+\tau) - K[f_i(t) + f_i(t+2\tau)]$$

20 where τ is a predetermined delay time, and K is a predetermined amplitude divider, as shown in FIG. 32 (steps 106 and 117).

Once the focus error signal S_f and the sum signal are obtained (step 101), it is determined whether the focus error signal S_f is greater than a first reference signal for a thin disc (step 102). At this time, the sum signal may be also
25 compared with the first reference signal in accordance with the design conditions.

As shown in FIG. 34, if the first reference value is less than the focus signal S_f or the sum signal, it is determined that the disc is thin (step 103) and focusing and tracking are continuously performed (step 104) in accordance with this determination, thereby obtaining a reproduction signal (step 105). The
30 reproduction signal passes through a waveform equalizer (step 106) for a thin disc

to obtain a waveform equalizing signal (step 107). However, if the first reference value is greater than the focus error signal S_f or the sum signal, it is then determined whether the focus error signal is greater than the second reference value corresponding to the thick disc (step 113).

5 As shown in FIG. 35, if the first reference value is greater than the focus error signal S_f or the sum signal and the focus error signal S_f or the sum signal is greater than the second reference value (step 113), it is determined that the disc is thick (step 114) and focusing and tracking are continuously performed (step 115), thereby obtaining a reproduction signal (step 116). The reproduction signal passes
10 through a waveform equalizer (step 117) for a thin disc to obtain a waveform equalizing signal (step 118).

If the focus error signal S_f or the sum signal is smaller than a second reference signal, an error signal is generated (step 123). The focus error signal and the sum signal can be used to discriminate the disc type clearly and this method
15 using both signals reduces the discrimination error.

As described above, the lens device according to the present invention has various advantages as follows.

The lens device according to the present invention adopts a light blocking or scattering means which is simple and easy to fabricate, instead of a complex and
20 expensive hologram lens. Also, since the light can be used without being separated by a hologram lens, the lens device has higher light utilizing efficiency than that of the conventional device. In addition, since a very small beam spot is formed, the performance of recording and reproducing information can be enhanced. Since
25 the lens device with a light blocking, refracting, diffracting or scattering means has a single objective lens, it is very simple to assemble and adjust the optical pickup adopting the lens device. Also, since a signal which can discriminate the disc type is always obtained regardless of the thickness of the discs, additional means is not required for discriminating the disc type. In contrast, the conventional device using
30 hologram has to adopt additional means to discriminate some signals because the device generates multiple signals. Among the multiple signals, one is used for thin discs and another is used for thick discs.

While the invention has been particularly shown and described with

reference to a preferred embodiments thereof, it will be understood by those skilled in the art that various other changes in form and details may be made therein without departing from the spirit and scope of the invention. For instance, the relative position of the discs in the light path can be altered, thereby changing the spot patterns and consequently the details of the various methods using the electrically converted spot patterns.

Industrial Applicability

The present invention can be utilized in an optical system adopted in the fields of recording media for recording/reproducing video or audio data.

What is claimed is:

1. A lens device comprising:
a lens focussing light into a focal zone and having a predetermined effective diameter; and
5 light controlling means provided in a light path of said lens for preventing light in an intermediate axial region of said light path from reaching said focal zone, said intermediate axial region being located between a near axial region which includes a center of said light path and a far axial region located radially outward from said intermediate region, said light controlling means permitting light
10 in said near and far regions of said light path to reach said focal zone.
2. A lens device according to claim 1, wherein said lens is an objective lens.
- 15 3. A lens device as claimed in claim 1, wherein said light controlling means blocks the light in the intermediate region of said light path.
4. A lens device as claimed in claim 1, wherein said light controlling means scatters the light in the intermediate region of said light path.
20
5. A lens device as claimed in claim 1, wherein said light controlling means diffracts the light in the intermediate region of said light path.
6. A lens device as claimed in claim 1, wherein said light controlling
25 means absorbs the light in the intermediate region of said light path.
7. A lens device as claimed in claim 1, wherein said light controlling means reflects the light in the intermediate region of said light path.
- 30 8. A lens device as claimed in claim 1, wherein said light controlling means transmits the light in the intermediate region of said light path in a direction irrelevant to said focal zone.

9. A lens device as claimed in claim 1, wherein said light controlling means refracts the light in the intermediate region of said light path in a direction away from said focal zone.
- 5 10. A lens device as claimed in claim 2, wherein said light controlling means controls the light in the intermediate region between near and far axes of the incident light beam by at least one of blocking, scattering, diffracting, refracting, absorbing, transmitting, and reflecting.
- 10 11. A lens device as claimed in claim 1, wherein said light controlling means has a predetermined region for preventing light in an intermediate axial region of said light path from reaching said focal zone, said predetermined region having an outer diameter smaller than the effective diameter of said lens.
- 15 12. A lens device as claimed in claim 1, wherein said light controlling means is at least one light controlling film of a predetermined pattern located on said lens.
- 20 13. A lens device as claimed in claim 1, wherein said light controlling means includes a transparent member.
14. A lens device as claimed in claim 13, wherein said transparent member is spaced apart from said lens by a predetermined distance.
- 25 15. A lens device as claimed in claim 13, wherein said transparent member includes at least one light controlling film of a predetermined pattern.
- 30 16. A lens device as claimed in claim 1, wherein said light controlling means includes at least one light controlling film of a predetermined pattern located on said lens.
17. A lens device as claimed in claim 1, wherein said light controlling

means includes at least one surface irregularity of a predetermined pattern.

18. A lens device as claimed in claim 17, wherein said at least one surface irregularity includes a groove having a side wall of a predetermined slope
5 with respect to an axis of said light path.

19. A lens device as claimed in claim 18, wherein said groove is V-shaped.

10 20. A lens device as claimed in claim 18, wherein said groove has parallel sides and said lens is a planar lens.

21. A lens device as claimed in claim 17, wherein said at least one surface irregularity includes a protruding wedge-shaped rib.

15

22. A lens device as claimed in claim 17, wherein said surface irregularity includes a roughened surface.

23. A lens device as claimed in claim 17, wherein said surface
20 irregularity includes a diffraction lattice for diffracting the light in said intermediate region of said light path away from said focal zone.

24. A lens device according to claim 1, wherein said lens has a refractive surface.

25

25. A lens device according to claim 1, wherein said lens is a diffractive lens.

26. A lens device according to claim 1, wherein said lens is a planar
30 lens.

27. A method for manufacturing a lens comprising the steps of:

providing a first mold part having a lens surface pattern on an inside surface of said first mold part;

forming an intermediate axial region in said lens surface pattern, said intermediate axial region being located between a near axial region which includes
5 a center of said lens and a far axial region located radially outward from said intermediate region, said intermediate axial region for preventing light incident onto the intermediate region of a molded lens from reaching a focal region of said molded lens;

providing a second mold part corresponding to said first mold part;
10 placing lens material between said first and second mold parts; and
forming said lens having an intermediate portion between said first and second mold parts.

28. A method for manufacturing a lens as claimed in claim 27, wherein
15 said lens forming step includes compression molding.

29. A method for manufacturing a lens as claimed in claim 27, wherein said lens forming step includes high-pressure injecting molding.

20 30. A method for manufacturing an objective lens as claimed in claim 27, wherein said intermediate axial region has at least one shape selected from the group consisting of a stepped shape, a wedge-shape, V-shape, and an rough surface shape.

25 31. A method for manufacturing an objective lens as claimed in claim 27, wherein said intermediate axial region forming step includes etching said lens surface pattern.

30 32. A lens mold for forming a lens, said lens configured to focus light into a focal zone, said lens mold comprising:

a first mold part for forming one surface of said lens and having a lens surface pattern on an inside surface of said first mold part,

said lens surface pattern including an intermediate axial region located between a near axial region which includes a center of said lens and a far axial region located radially outward from said intermediate region, said intermediate axial region including at least a surface irregularity of a predetermined pattern, said surface irregularity forming a light controlling means in said lens for permitting light in corresponding near and far regions of a light path, but not light in a corresponding intermediate region of said light path, to reach a focal zone of said lens; and

a second mold part for forming an opposing surface of said lens.

10

33. A lens mold as claimed in claim 32, wherein said surface irregularity includes a groove having a side wall of a predetermined slope with respect to an axis of said light path.

15

34. A lens mold as claimed in claim 33, wherein said groove is V-shaped.

20

35. A lens mold as claimed in claim 33, wherein said surface irregularity includes a parallel sided protrusion and said lens is a planar lens.

36. A lens mold as claimed in claim 33, wherein said surface irregularity includes a protruding wedge-shaped rib.

25

37. A lens mold as claimed in claim 33, wherein said surface irregularity includes a roughened surface.

30

38. A lens mold as claimed in claim 33, wherein said surface irregularity includes a diffraction lattice for diffracting the light in said intermediate region of said light path away from said focal zone.

39. A lens mold according to claim 33, wherein said lens has a refractive surface.

40. A lens mold according to claim 33, wherein said lens is a diffractive lens.

41. A lens mold according to claim 33, wherein said lens is a planar lens.

42. A lens device as claimed in claim 17, wherein said at least one surface irregularity of a predetermined pattern formed on at least one surface of said lens.

10

43. An optical pickup device comprising:

a light source;

an objective lens provided along a light path from said light source projecting light onto a disc, said objective lens focussing light into a focal zone and having a predetermined effective diameter; and

light controlling means provided in the light path of said lens for preventing light in an intermediate axial region of said light path from reaching said focal zone, said intermediate axial region being located between a near axial region which includes a center of said light path and a far axial region located radially outward from said intermediate region, said light controlling means permitting light in said near and far regions of said light path to reach said focal zone.

44. An optical pickup device according to claim 43, further comprising:

a beam splitter provided between said light controlling means and said light source; and

a photodetector for detecting the reflected light from said disc through said beam splitter.

45. An optical pickup device as claimed in claim 43, wherein said light controlling means blocks the light in the intermediate region of said light path.

46. An optical pickup device as claimed in claim 43, wherein said light

controlling means scatters the light in the intermediate region of said light path.

47. An optical pickup device as claimed in claim 43, wherein said light controlling means diffracts the light in the intermediate region of said light path.

5

48. An optical pickup device as claimed in claim 43, wherein said light controlling means absorbs the light in the intermediate region of said light path.

49. An optical pickup device as claimed in claim 43, wherein said light
10 controlling means reflects the light in the intermediate region of said light path.

50. An optical pickup device as claimed in claim 43, wherein said light controlling means transmits the light in the intermediate region of said light path in a direction irrelevant to said focal zone.

15

51. An optical pickup device as claimed in claim 43, wherein said light controlling means refracts the light in the intermediate region of said light path in a direction away from said focal zone.

20 52. An optical pickup device as claimed in claim 43, wherein said light controlling means has a predetermined region for preventing light in an intermediate axial region of said light path from reaching said focal zone, said predetermined region having an outer diameter smaller than the effective diameter of said lens.

25

53. An optical pickup device as claimed in claim 43, wherein said light controlling means is a light controlling film of a predetermined pattern located on said lens.

30 54. An optical pickup device as claimed in claim 43, wherein said light controlling means includes a transparent member.

55. An optical pickup device as claimed in claim 54, wherein said transparent member is spaced apart from said lens by a predetermined distance.

5 56. An optical pickup device as claimed in claim 54, wherein said transparent member includes at least one light controlling film of a predetermined pattern.

57. An optical pickup device as claimed in claim 43, wherein said light controlling means includes at least one light controlling film of a predetermined pattern located on said lens.
10

58. An optical pickup device as claimed in claim 43, wherein said light controlling means includes at least one surface irregularity of a predetermined pattern.
15

59. An optical pickup device as claimed in claim 58, wherein said surface irregularity includes a groove having a side wall of a predetermined slope with respect to an axis of said light path.

20 60. An optical pickup device as claimed in claim 59, wherein said groove is V-shaped.

61. An optical pickup device as claimed in claim 59, wherein said groove has parallel sides and said lens in a flat lens.
25

62. An optical pickup device as claimed in claim 58, wherein said at least one surface irregularity includes a protruding wedge-shaped rib.

63. An optical pickup device as claimed in claim 58, wherein said at least one surface irregularity includes a roughened surface.
30

64. An optical pickup device as claimed in claim 58, wherein said

surface irregularity includes a diffraction lattice for diffracting the light in said intermediate region of said light path away from said focal zone.

65. An optical pickup device according to claim 43, wherein said lens
5 has a refractive surface.

66. An optical pickup device according to claim 43, wherein said lens
is a diffractive lens.

10 67. An optical pickup device according to claim 43, wherein said lens
is a planar lens.

68. An optical pickup device as claimed in claim 44, wherein said
photodetector includes a first light receiving region for receiving only light in said
15 near axis region reflected from a relatively thicker disc, a second light receiving
region surrounding said first light receiving region; wherein said first and second
light receiving regions receive light in both near and far axial regions reflected
from a relatively thin disc.

20 69. An optical pickup device as claimed in claim 68, wherein each of
said first and second light receiving regions of said photodetector include segments
partitioned in quadrants.

70. A method for discriminating discs having different thicknesses,
25 comprising the steps of:

providing an objective lens for focussing light in a light path into a focal
zone;

preventing light in an intermediate axial region of said light path from
reaching said focal zone, said intermediate axial region being located between a
30 near axial region which includes a center of said light path and a far axial region
located radially outward from said intermediate region;

permitting light in said near and far regions of said light path to reach said

focal zone;

placing one of said at least two discs having different thicknesses in said focal zone;

converting light in said near and far axial regions and reflected from said disc into electric signals using a quadrant photodetector;

obtaining at least one of a sum signal and a focus error signal from said quadrant photodetector by increasing and decreasing focus current controlling an axial position of said objective lens a predetermined number of times;

comparing said at least one of said sum signal and said focus error signal with a first reference value corresponding to a thin disc;

determining that the disc is thin if said at least one of said sum signal and said focus error signal is greater than said first reference value;

comparing said at least one of said sum signal and said focus error signal with a second reference value which is smaller than said first reference value only if said at least one of said sum signal and said focus error signal is smaller than said first reference value; and

determining that the disc is thick if said at least one of said sum signal and said focus error signal is greater than said second reference value.

71. A method for discriminating discs having different thicknesses according to claim 70, wherein both said sum signal and focus error signal are simultaneously compare to first and second reference values, respectively.

72. A method for detecting focus on at least two discs having different thicknesses, comprising the steps of:

providing an objective lens for focussing light in a light path into a focal zone;

placing one of said at least two discs having different thicknesses in said focal zone;

preventing light in an intermediate axial region of said light path from reaching said focal zone, said intermediate axial region being located between a near axial region which includes a center of said light path and a far axial region

- located radially outward from said intermediate region;
permitting light in said near and far regions of said light path to reach said focal zone;
converting light in said near and far axial regions and reflected from said disc into electric signals;
5 using, for focus detection, electric signals corresponding to both near and far axial regions when said light is reflected from a relatively thin disc; and
using, for focus detection, electric signals corresponding to only said near axial region when said light is reflected from a relatively thick disc; and
10 detecting focus based on said used electrical signals.

73. A focus detecting method as claimed in claim 72, wherein said light converting step includes receiving said light in quadrant photodetectors and said detecting step includes astigmatic focus detection.

15

74. A method for reproducing information from at least two discs having different thicknesses, comprising the steps of:

- providing an objective lens for focussing light in a light path into a focal zone;
20 preventing light in an intermediate axial region of said light path from reaching said focal zone, said intermediate axial region being located between a near axial region which includes a center of said light path and a far axial region located radially outward from said intermediate region;
permitting light in said near and far regions of said light path to reach said focal zone;
25 placing one of said at least two discs having different thicknesses in said focal zone;
converting light in said near and far axial regions which is reflected from said disc into electric signals in an inner photodetector and in an outer photodetector surrounding said inner photodetector;
30 using electric signals corresponding to both near and far axial regions converted in both said inner and outer photodetector when said light is reflected

from a relatively thin disc; and

using electric signals corresponding to near axial region converted in only said inner photodetector when said light is reflected from a relatively thick disc.

5 75. A method for recording information on at least two discs having different thicknesses, comprising the steps of:

providing an objective lens for focussing light in a light path into a focal zone;

10 placing one of said at least two discs having different thicknesses in said focal zone;

preventing light in an intermediate axial region of said light path from reaching said focal zone, said intermediate axial region being located between a near axial region which includes a center of said light path and a far axial region located radially outward from said intermediate region; and

15 permitting light in said near and far regions of said light path to reach said focal zone.

20 76. A lens device as claimed in claim 58, wherein said at least one surface irregularity of a predetermined pattern formed on at least one surface of said lens.

77. An optical pickup device as claimed in claim 43, wherein said intermediate axial region is defined by a disc thickness.

25 78. An optical pickup device as claimed in claim 43, wherein said disc is of the type of DVD or CD.

79. An optical pickup device as claimed in claim 43, wherein said disc having a thickness of 0.6 ± 0.1 mm or 1.2 ± 0.1 mm.

30

80. An optical pickup device as claimed in claim 43, wherein said disc is made of glass or plastic.

81. A lens device according to claim 44, wherein said near and far axial regions are defined by the amount of optical aberration.

82. An optical pickup device as claimed in claim 44, wherein said disc
5 os of the type having a different thickness.

83. A method for discriminating discs having different thicknesses according to claim 70, wherein said placing one of said at least two discs having different thicknesses is of the type of DVD or CD.

1/25

FIG. 1

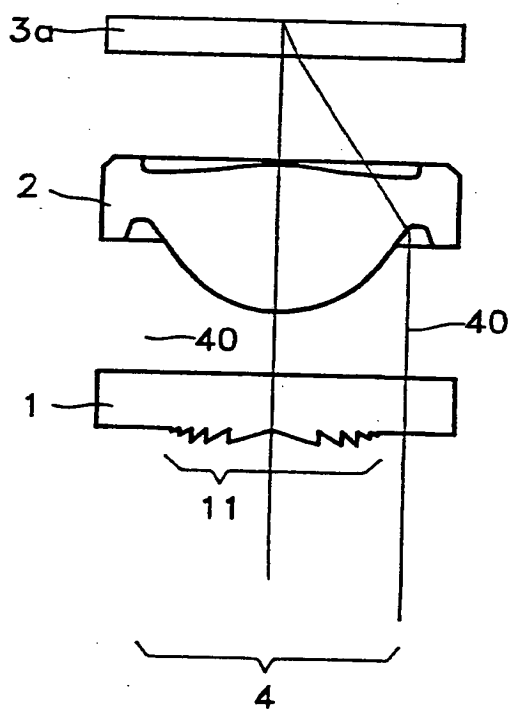
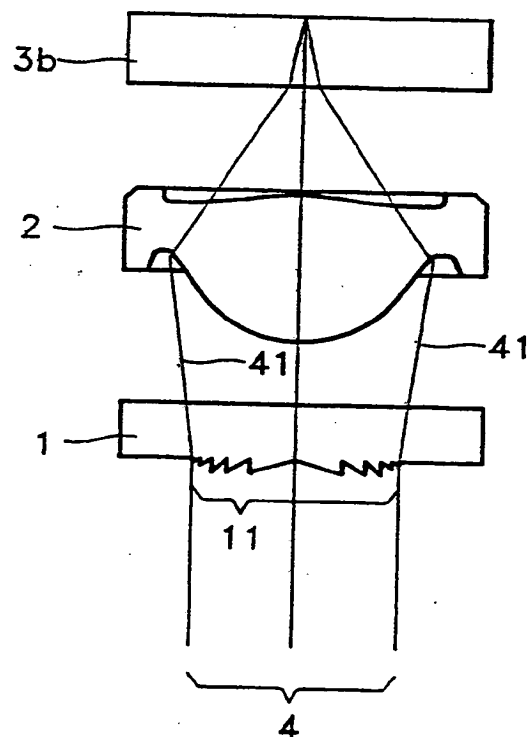
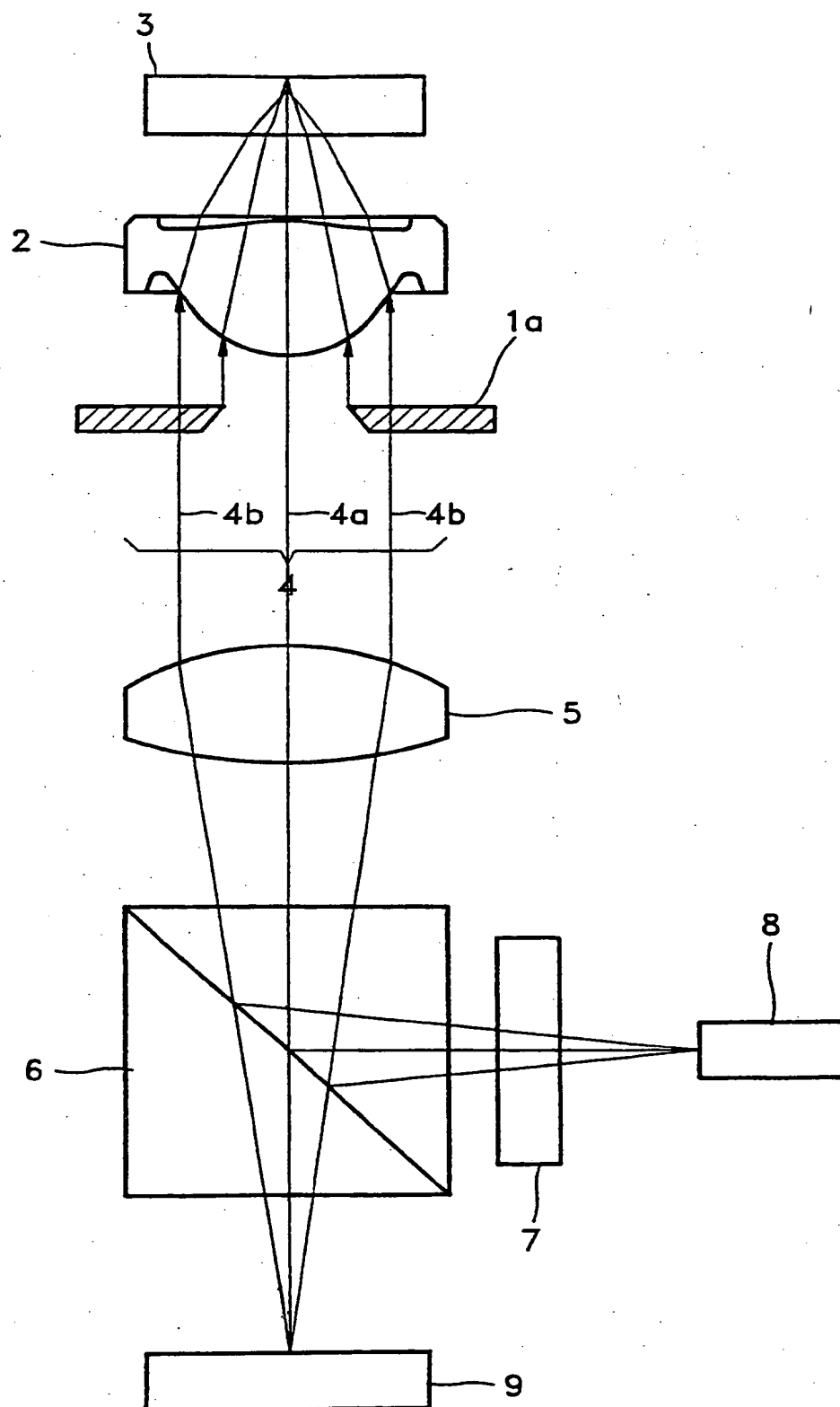


FIG. 2



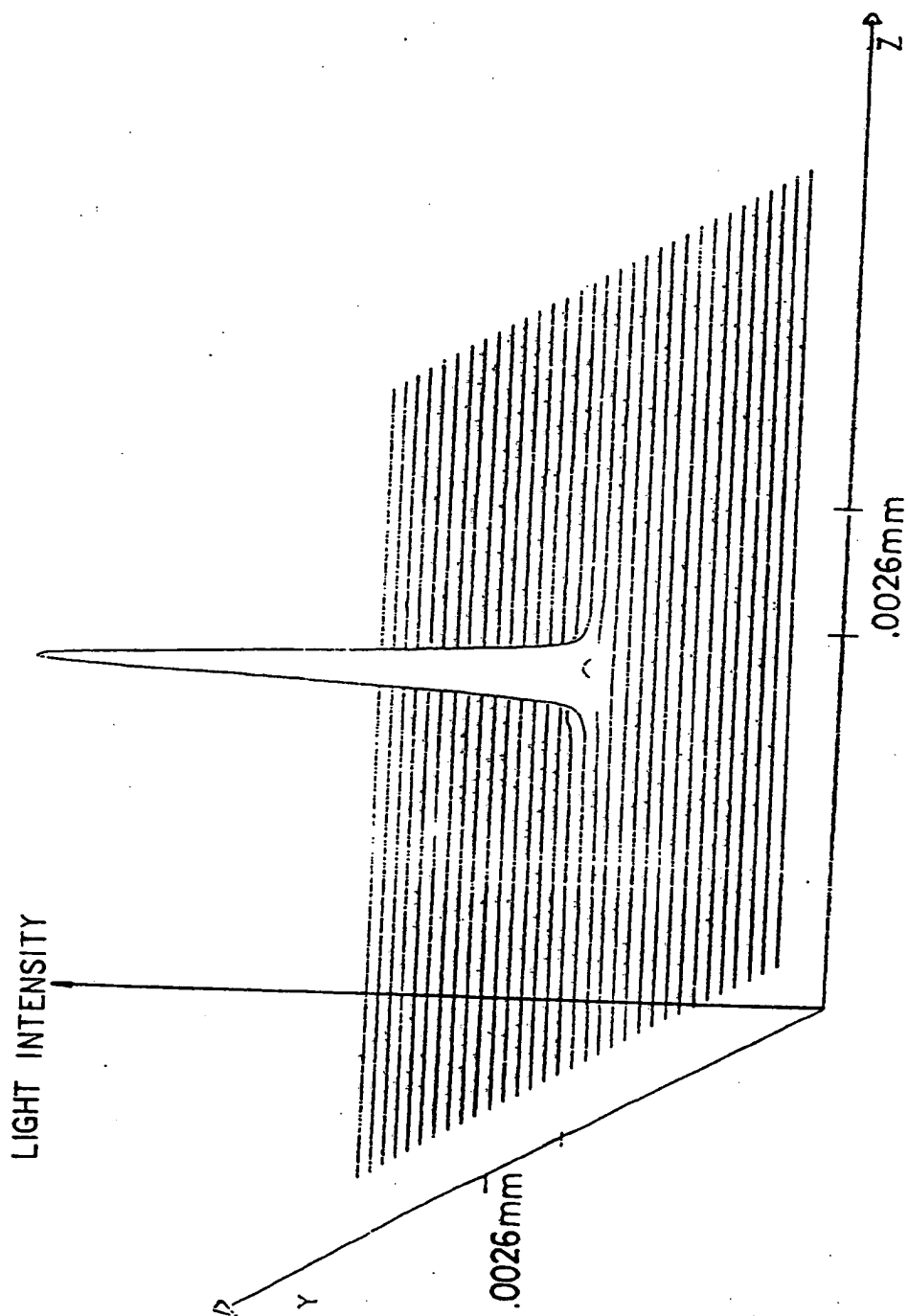
2/25

FIG. 3



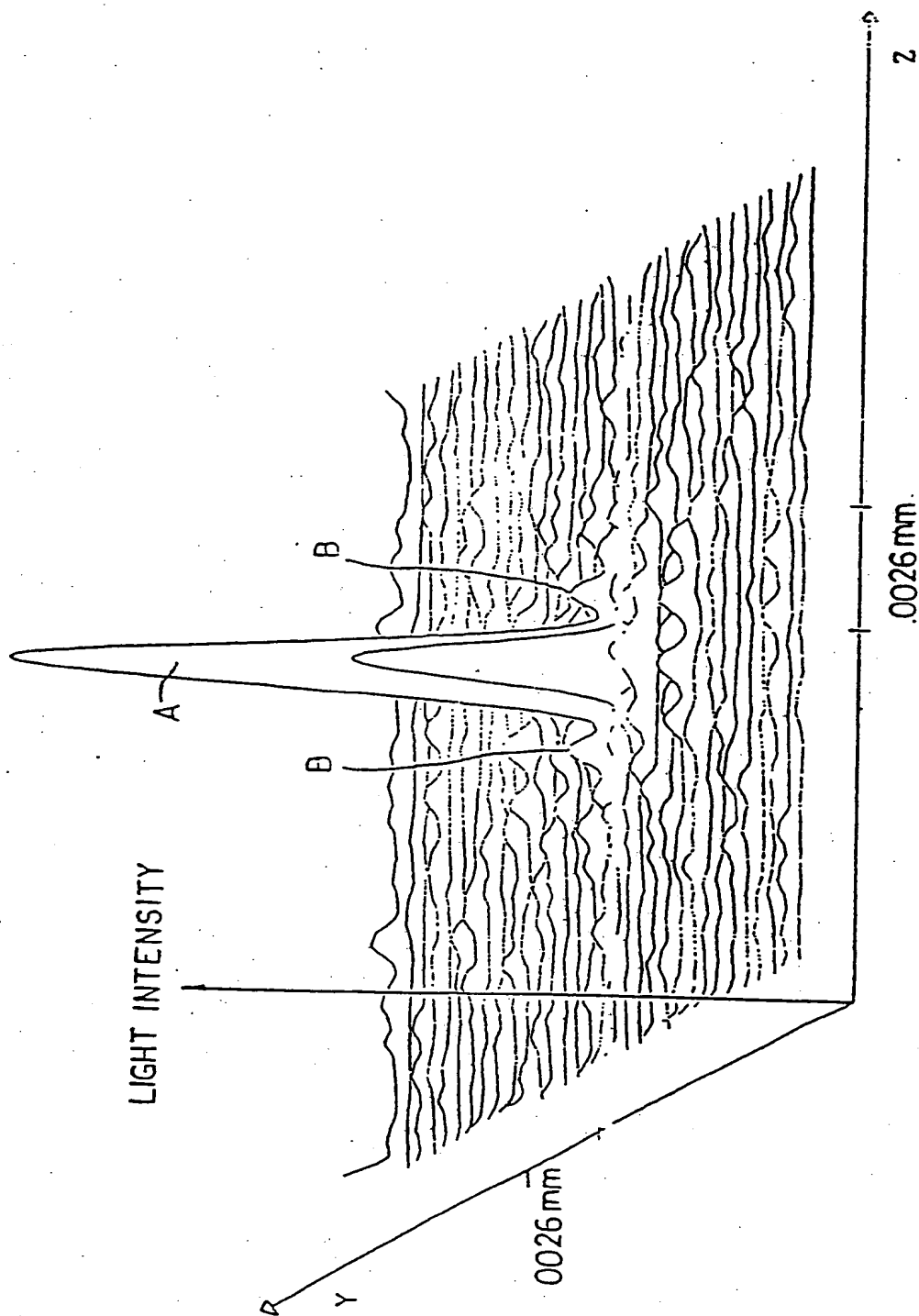
3/ 25

FIG. 4



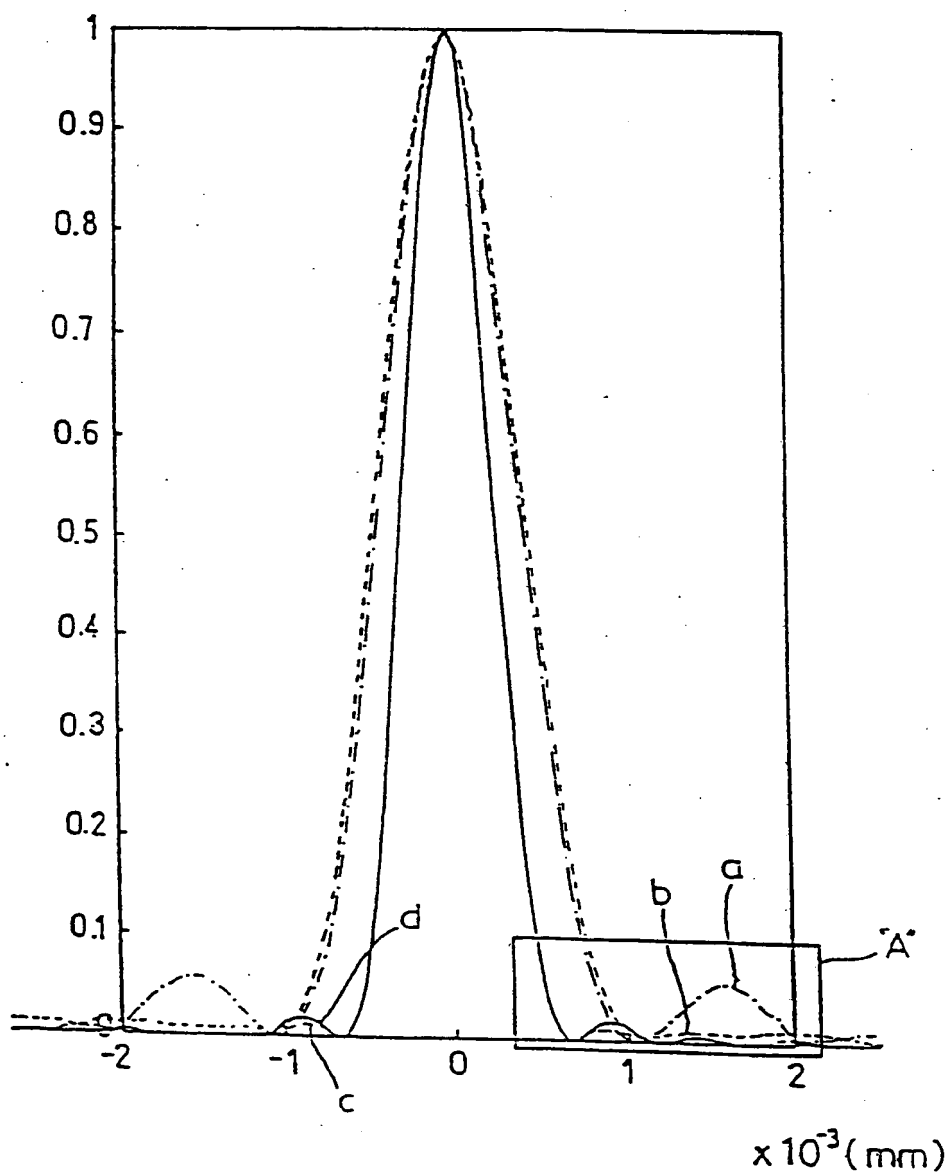
4/25

FIG. 5



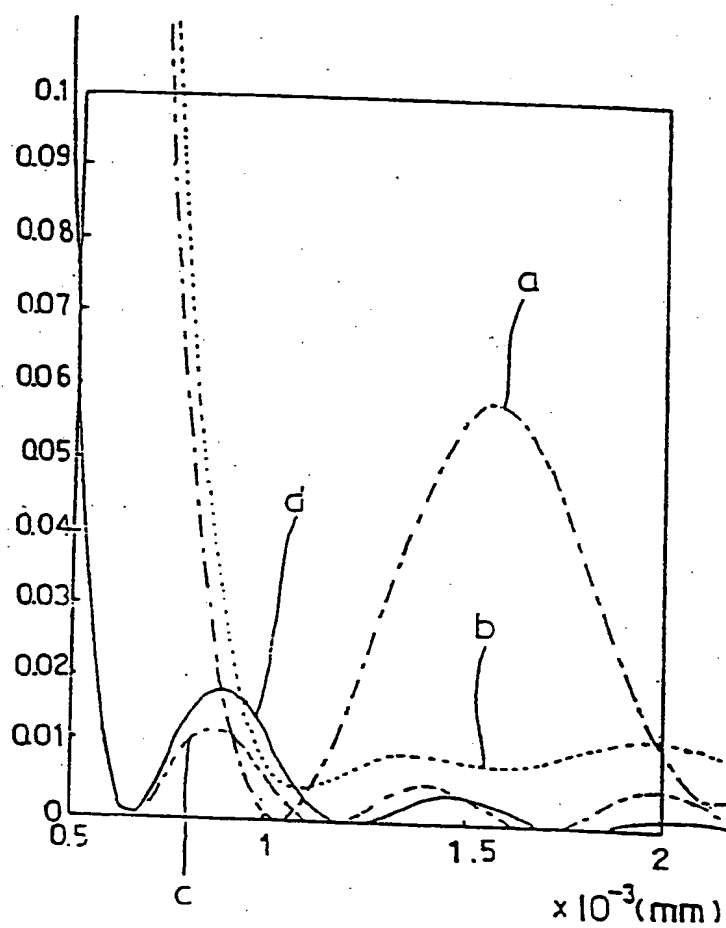
5/25

FIG. 6A



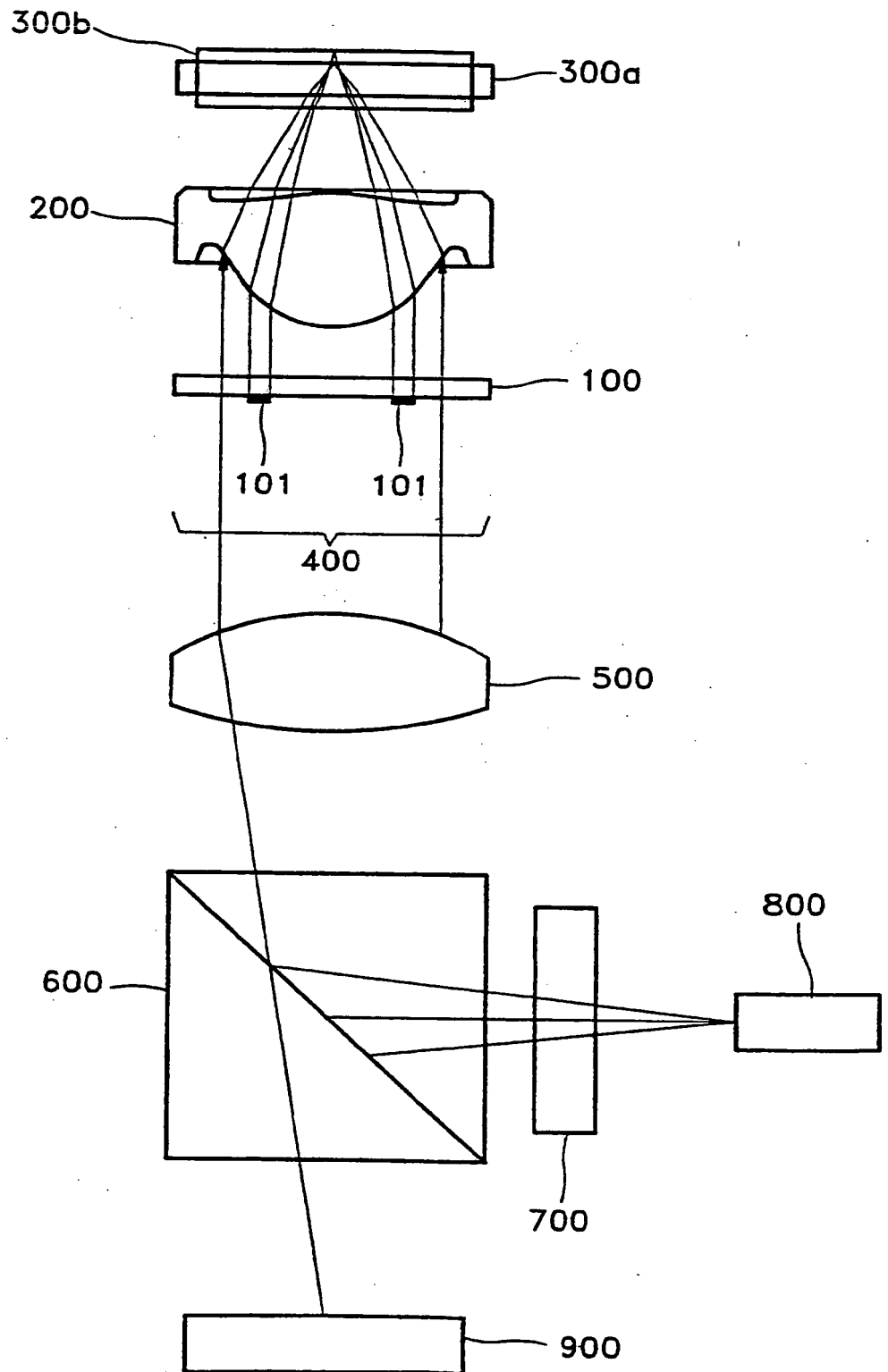
6/25

FIG. 6B



7/25

FIG. 7A



8/25

FIG. 7B

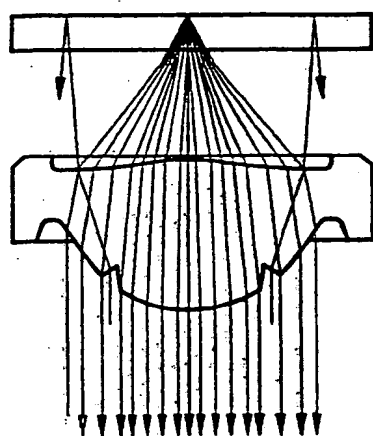
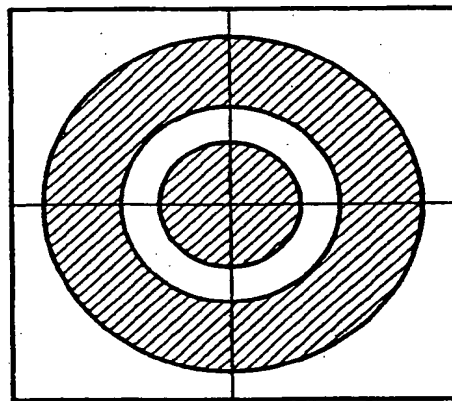
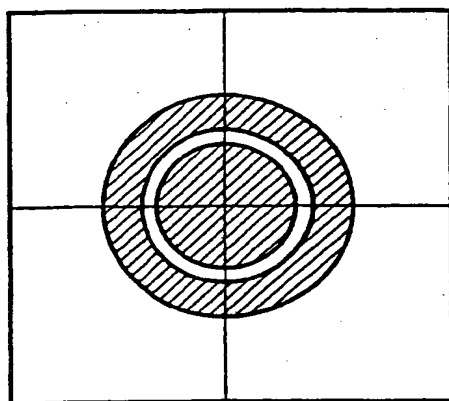
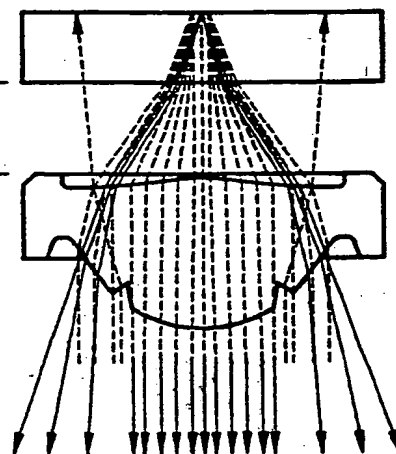


FIG. 7C



9/25

FIG. 8

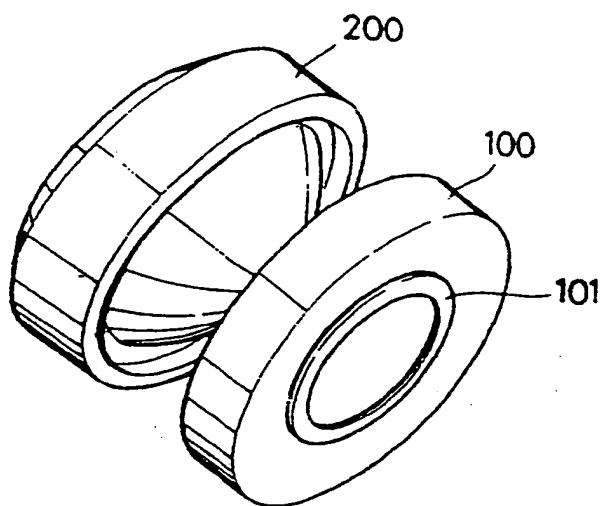
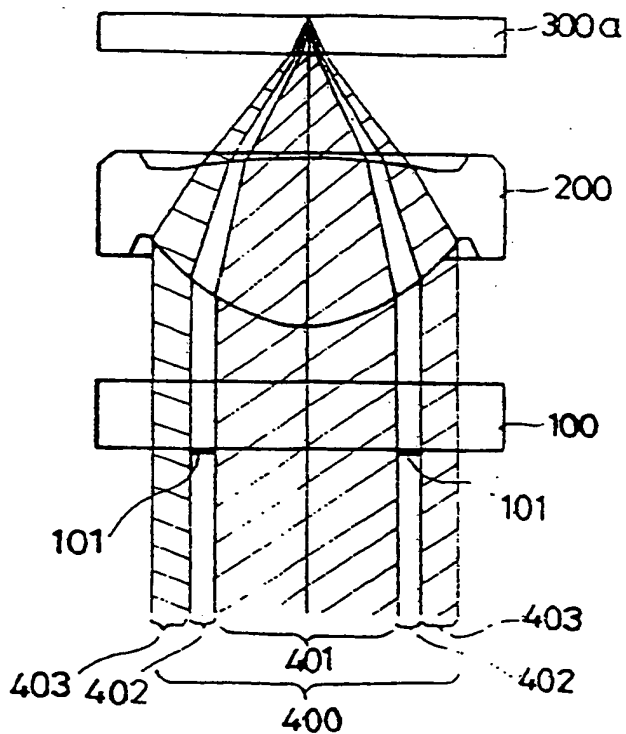


FIG. 9



10/25

FIG.10A

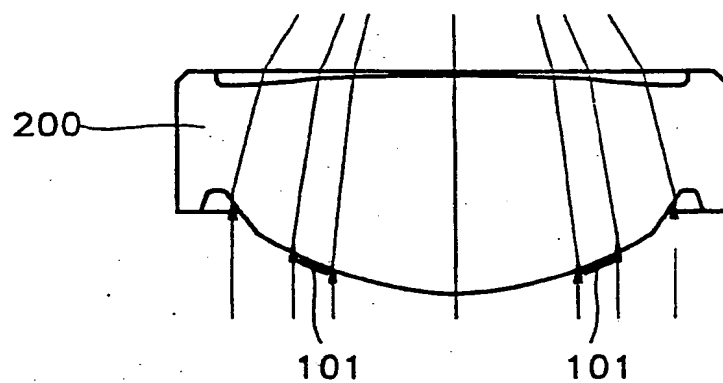
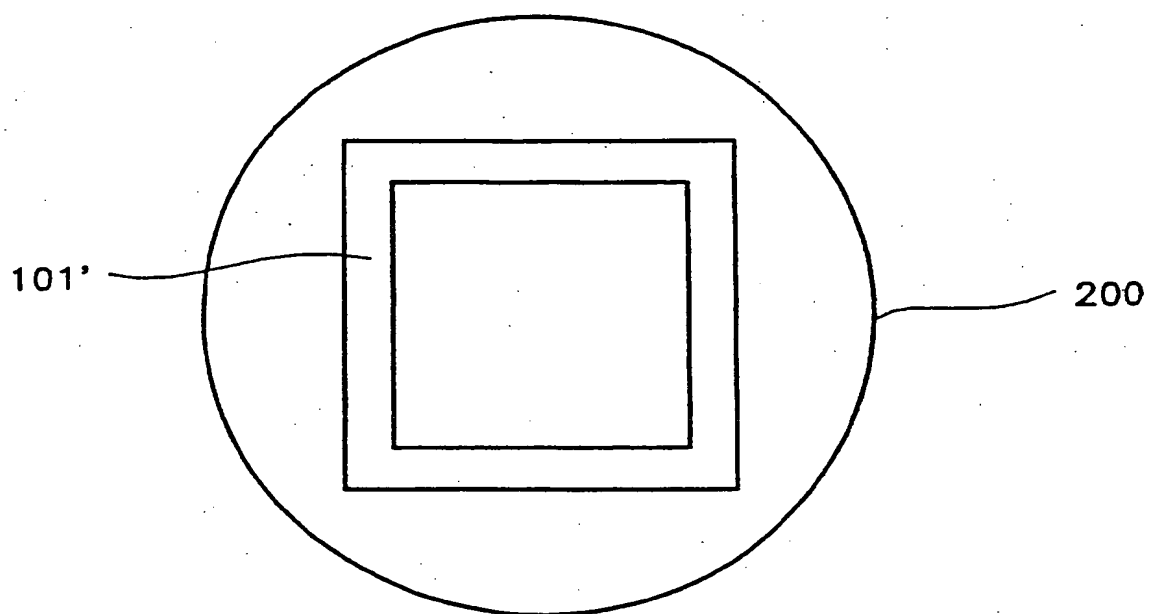
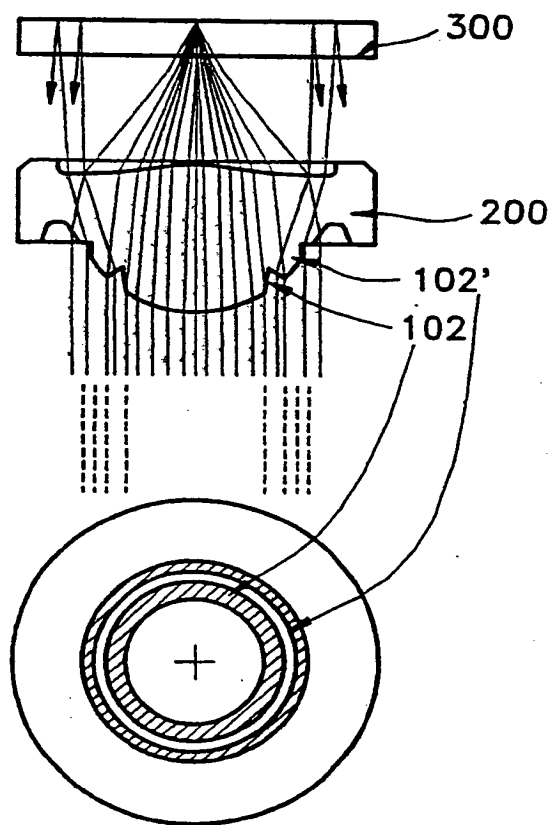


FIG.11



11 / 25

FIG. 10B



12/25

FIG. 12A

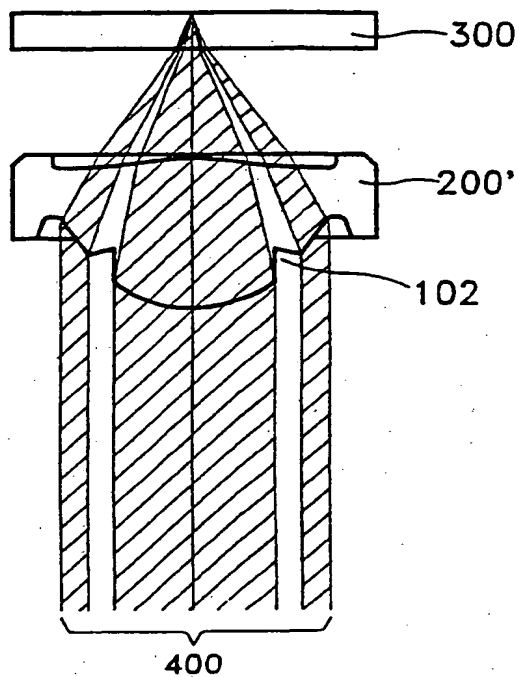


FIG. 12B

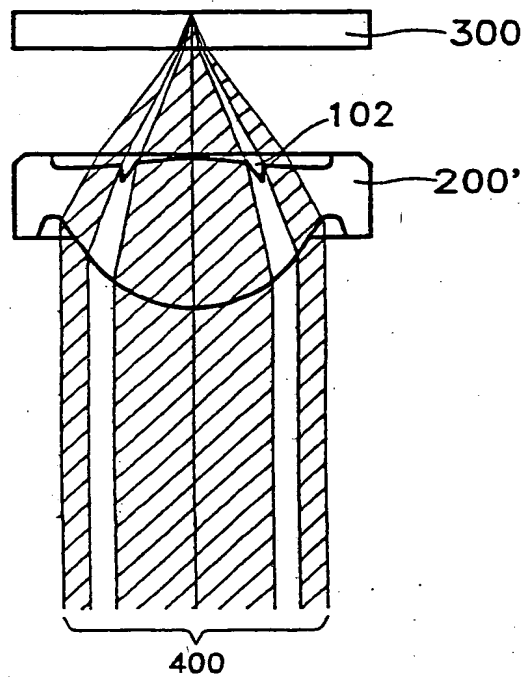
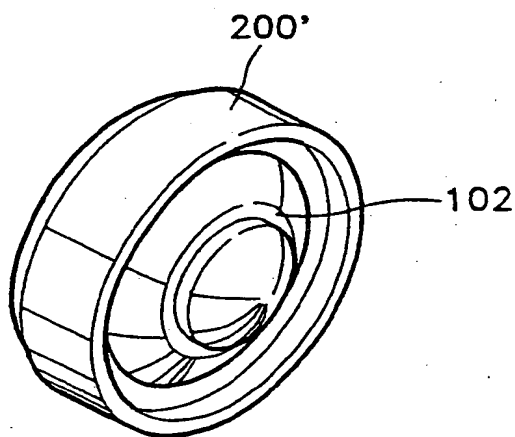


FIG. 13



13/ 25
FIG. 14A

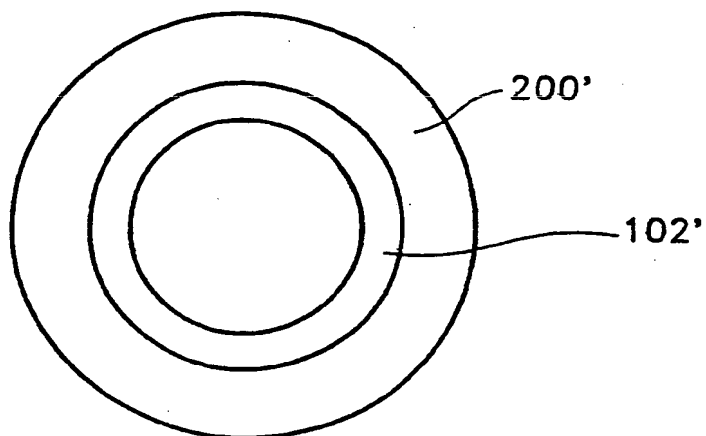


FIG. 14B

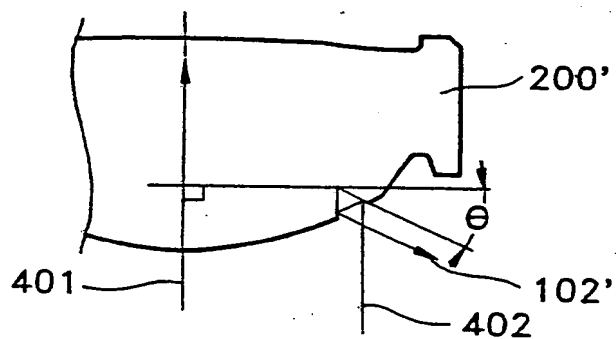
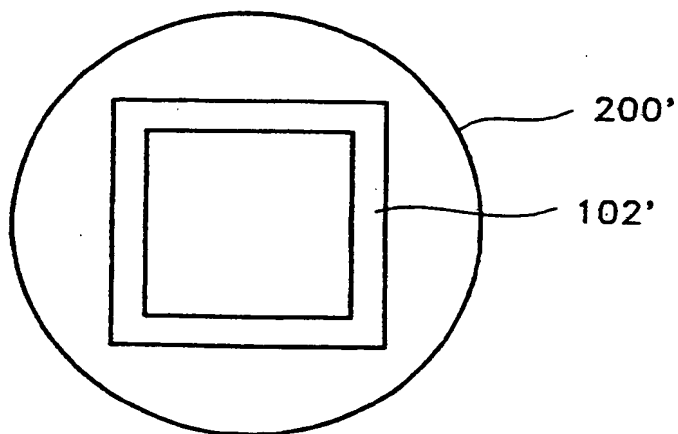


FIG. 16



14/ 25

FIG. 15A

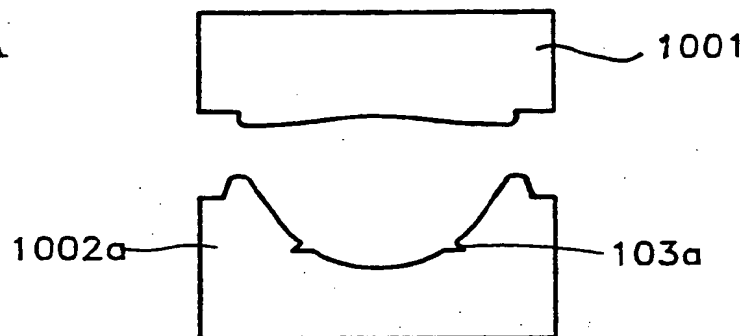


FIG. 15B

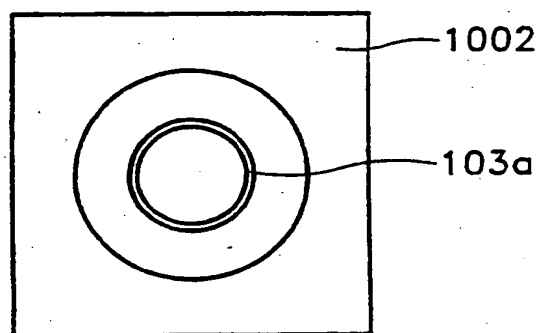


FIG. 15C

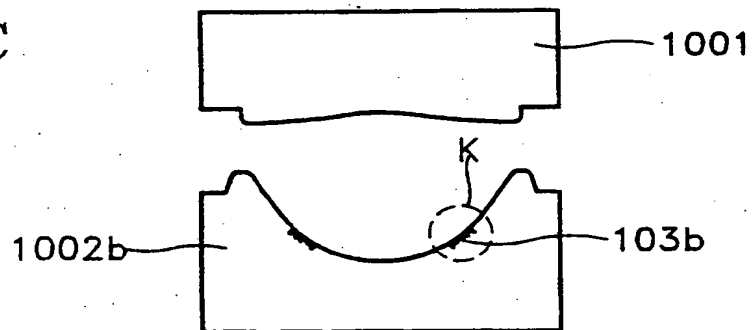
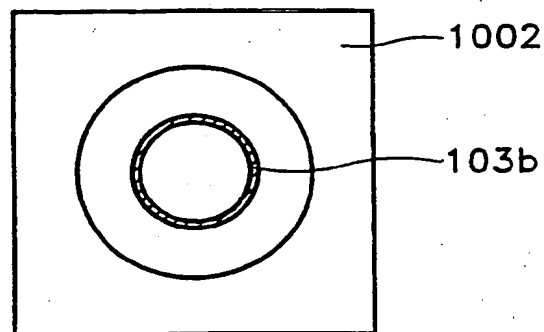


FIG. 15D



15/25

FIG. 15E

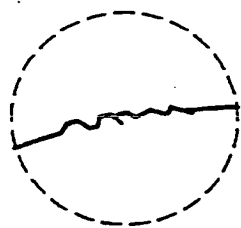


FIG. 15F

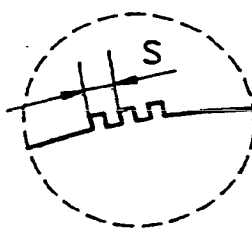


FIG. 15G

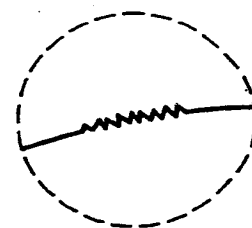


FIG. 15H

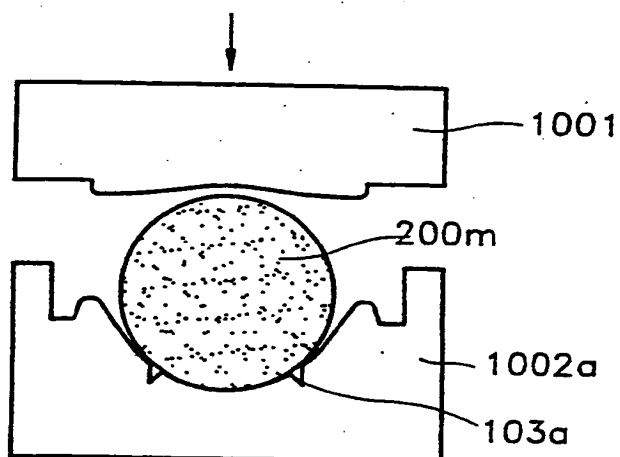


FIG. 15I

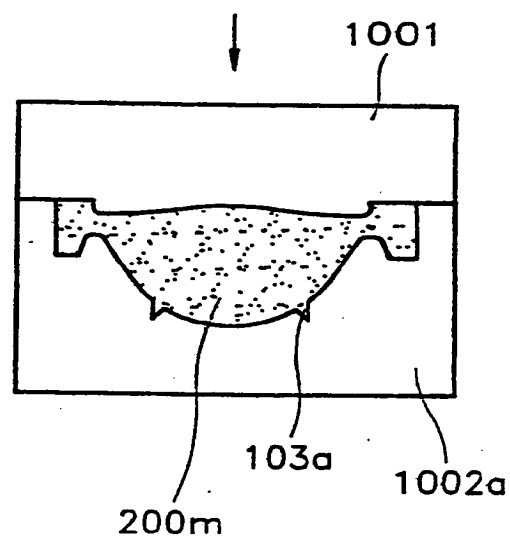


FIG. 15J

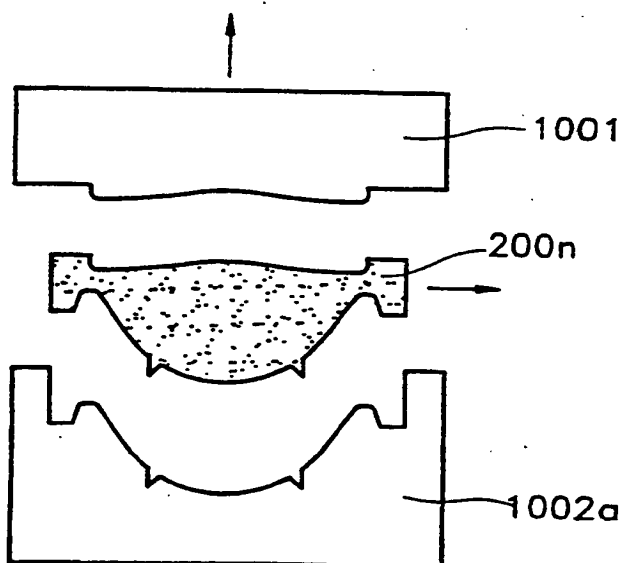
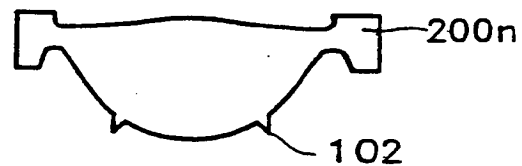


FIG. 15K



16/25

FIG. 17

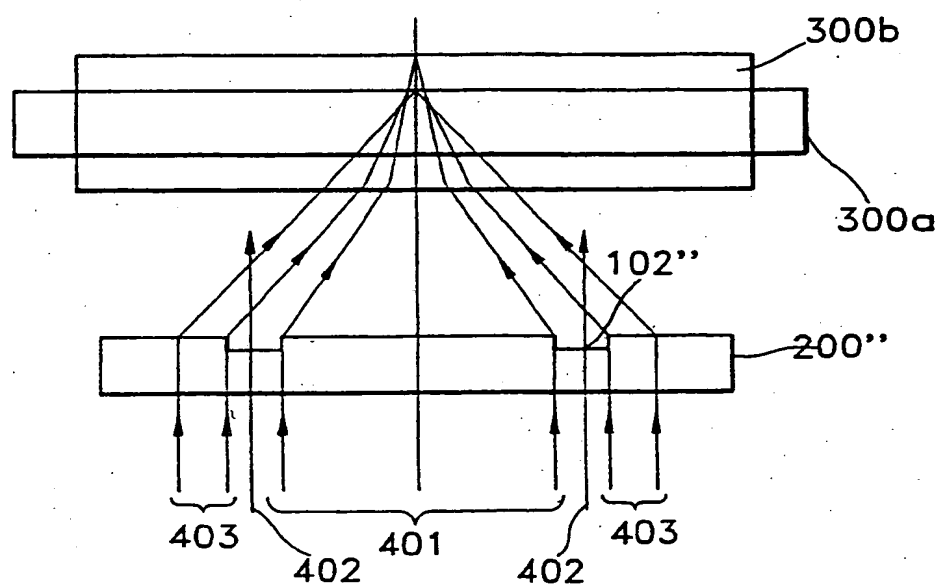
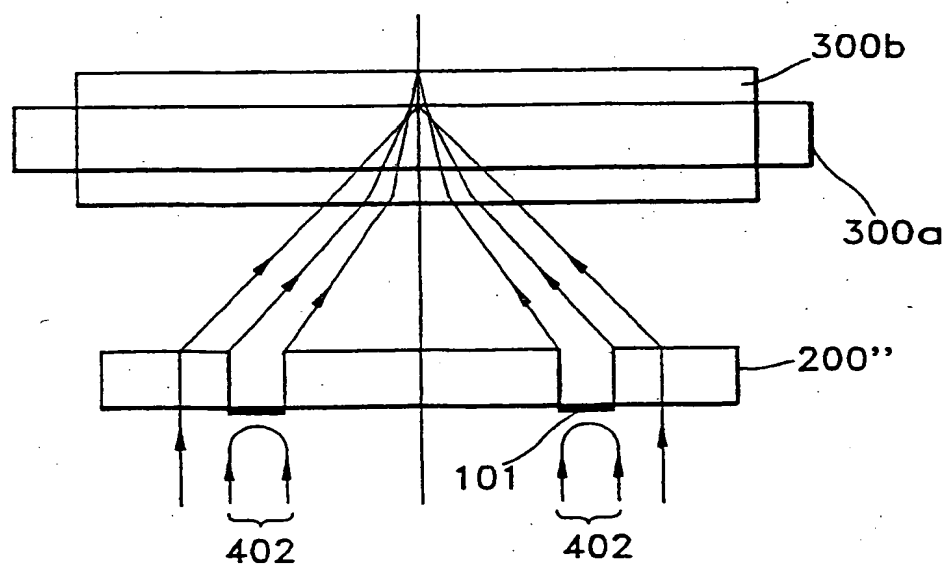
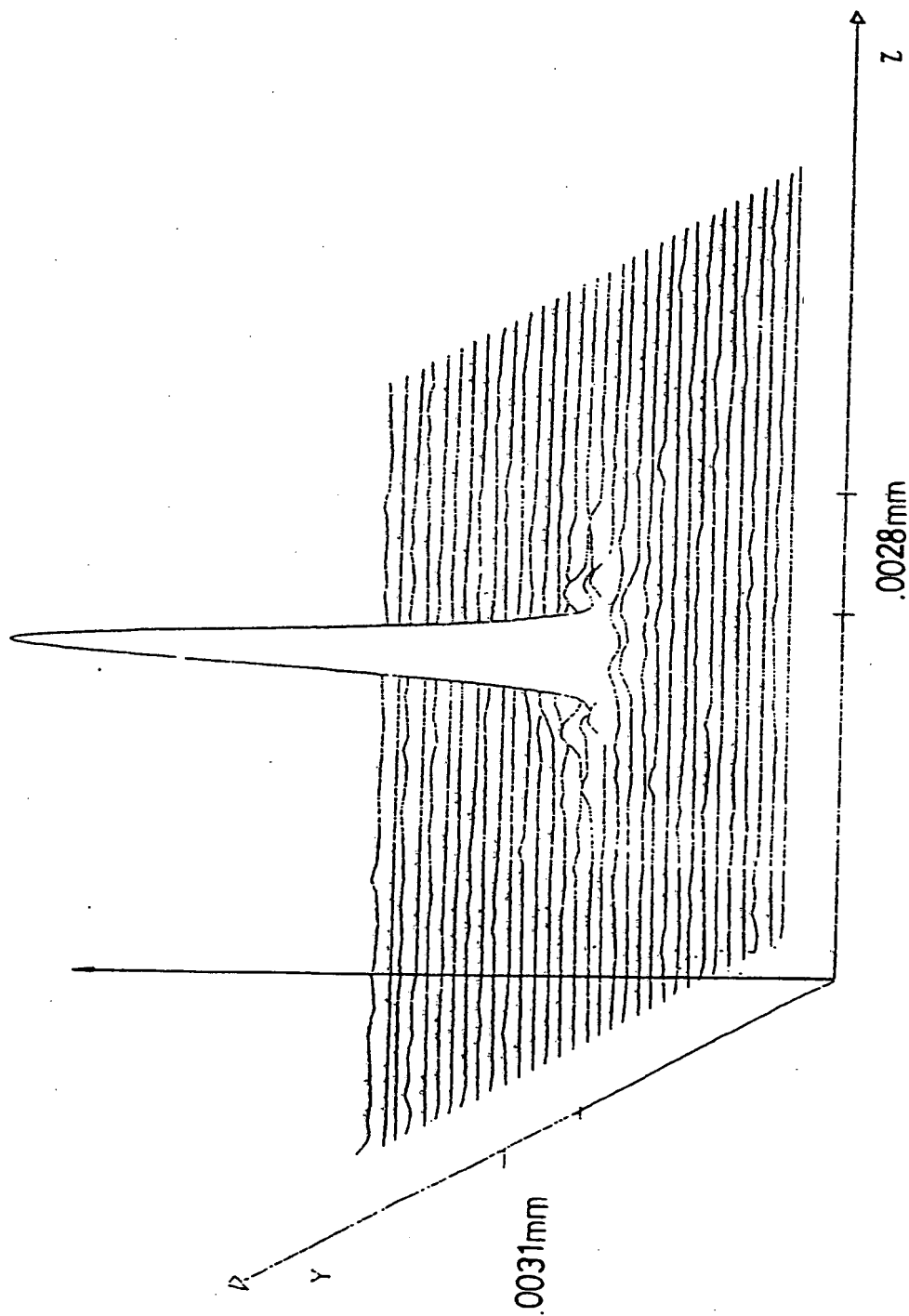


FIG. 18



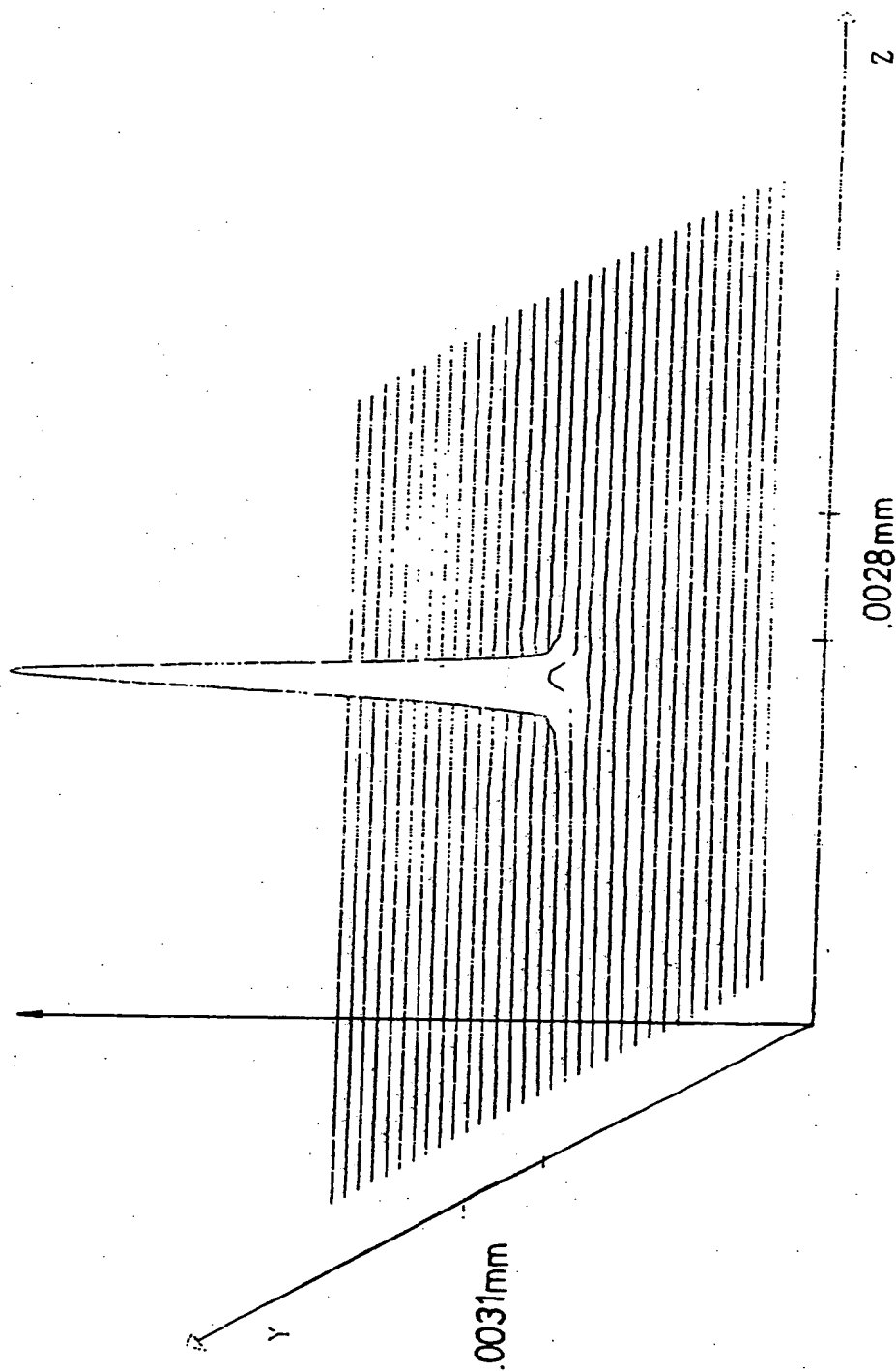
17/ 25

FIG. 19



18/25

FIG. 20



19 / 25

FIG. 21

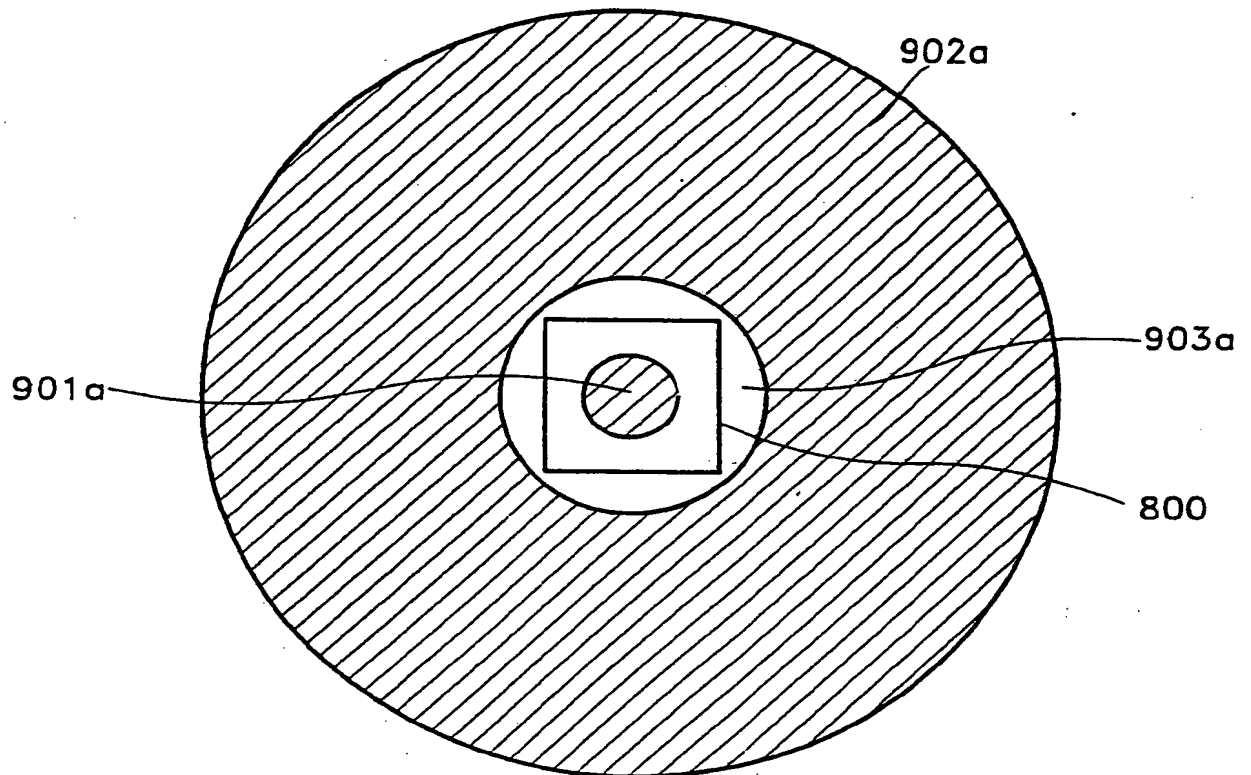
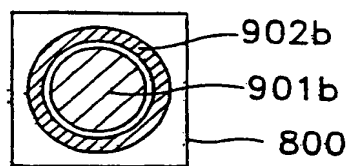


FIG. 22



20/25

FIG. 23

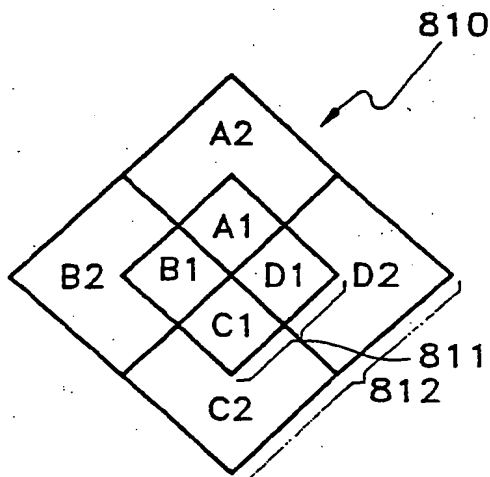


FIG. 24

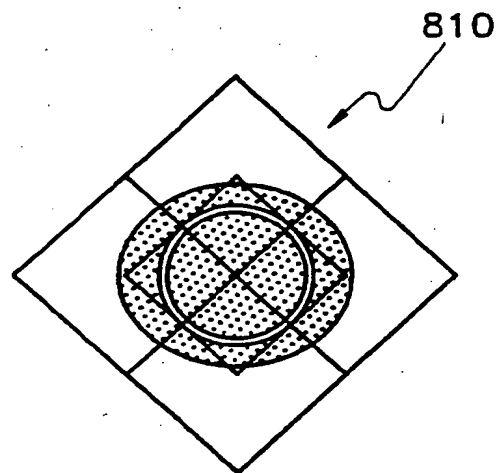


FIG. 25

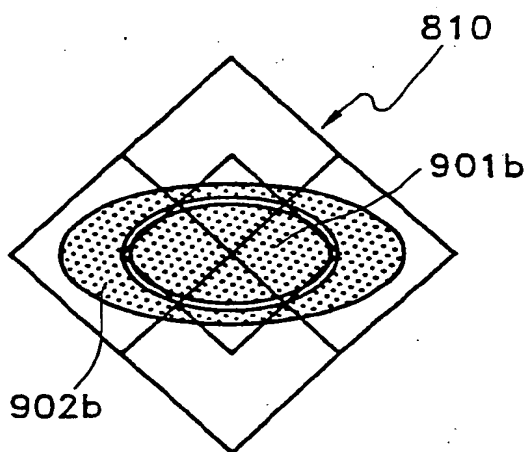
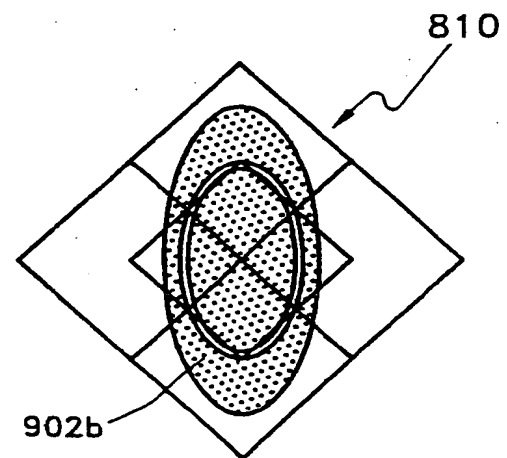


FIG. 26



21/25

FIG. 27

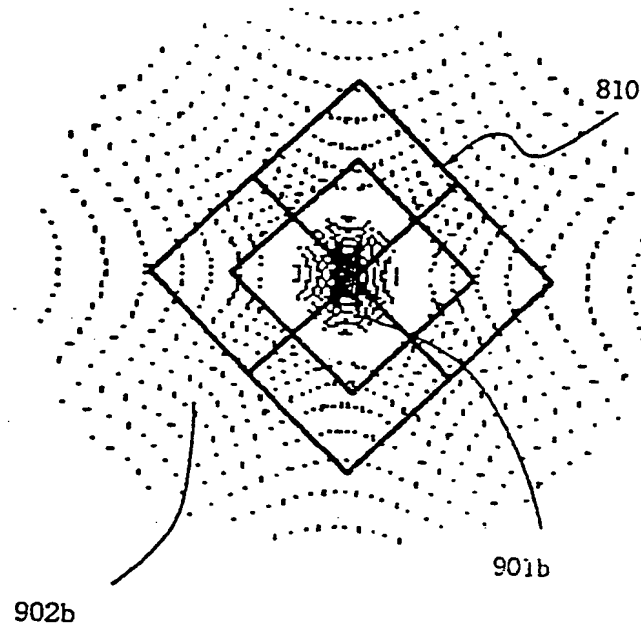
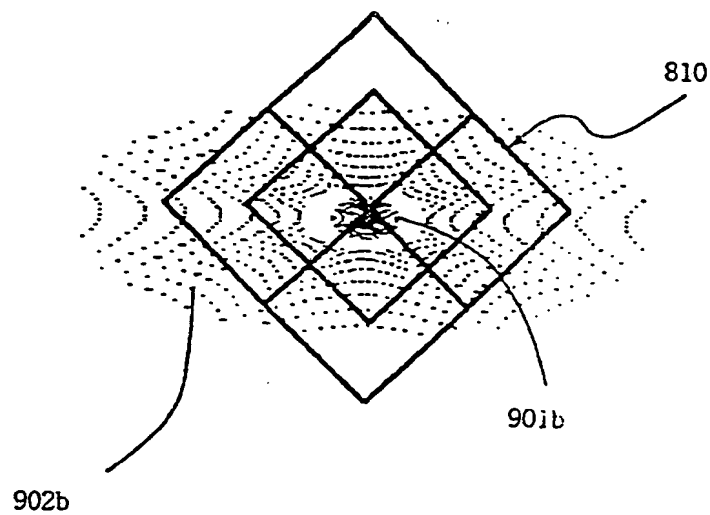


FIG. 28



22/25

FIG. 29

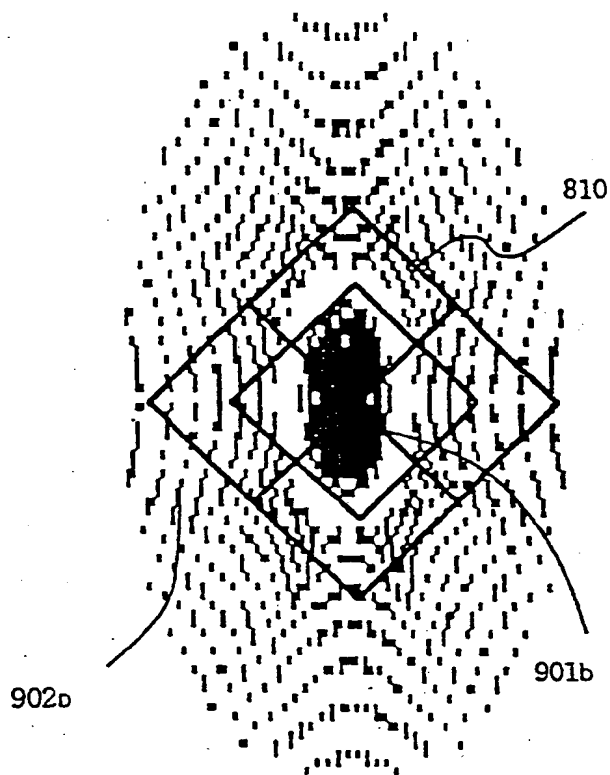
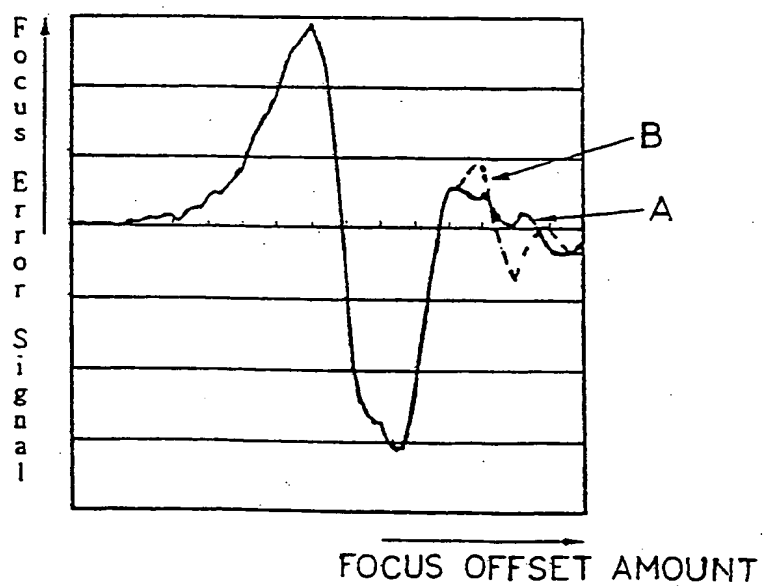
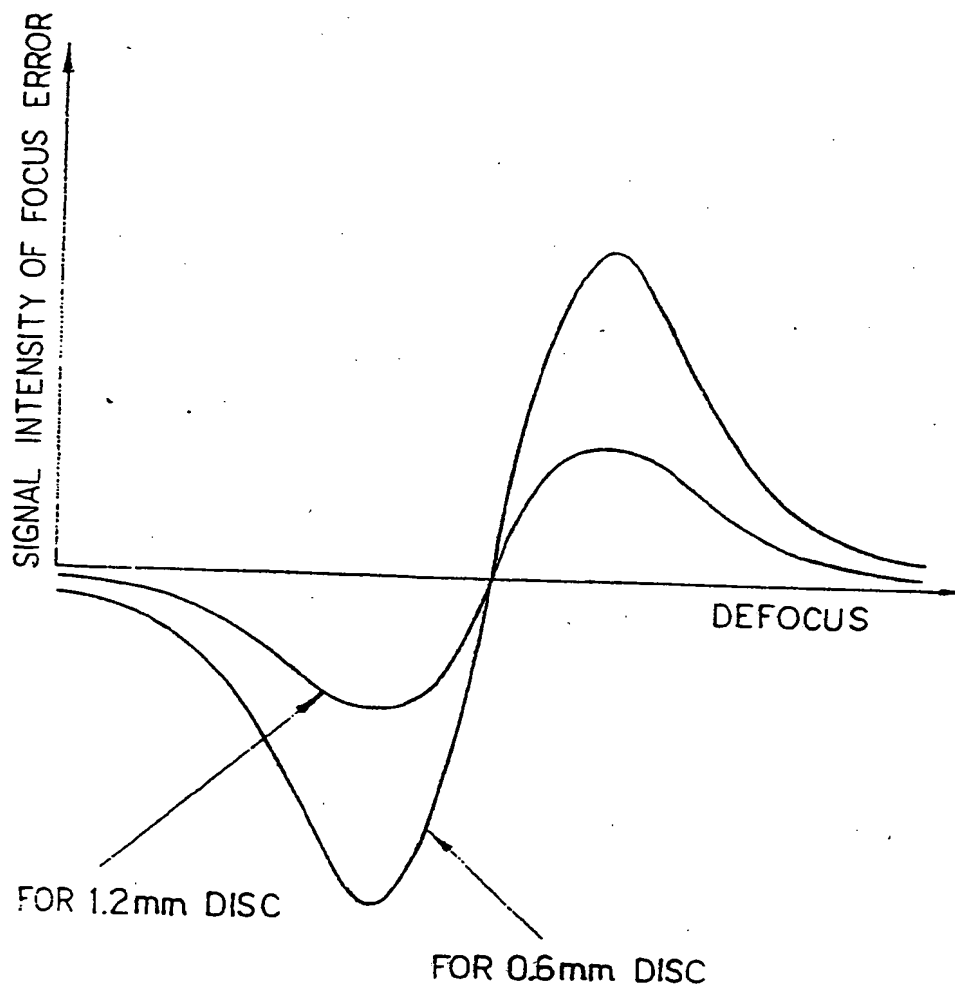


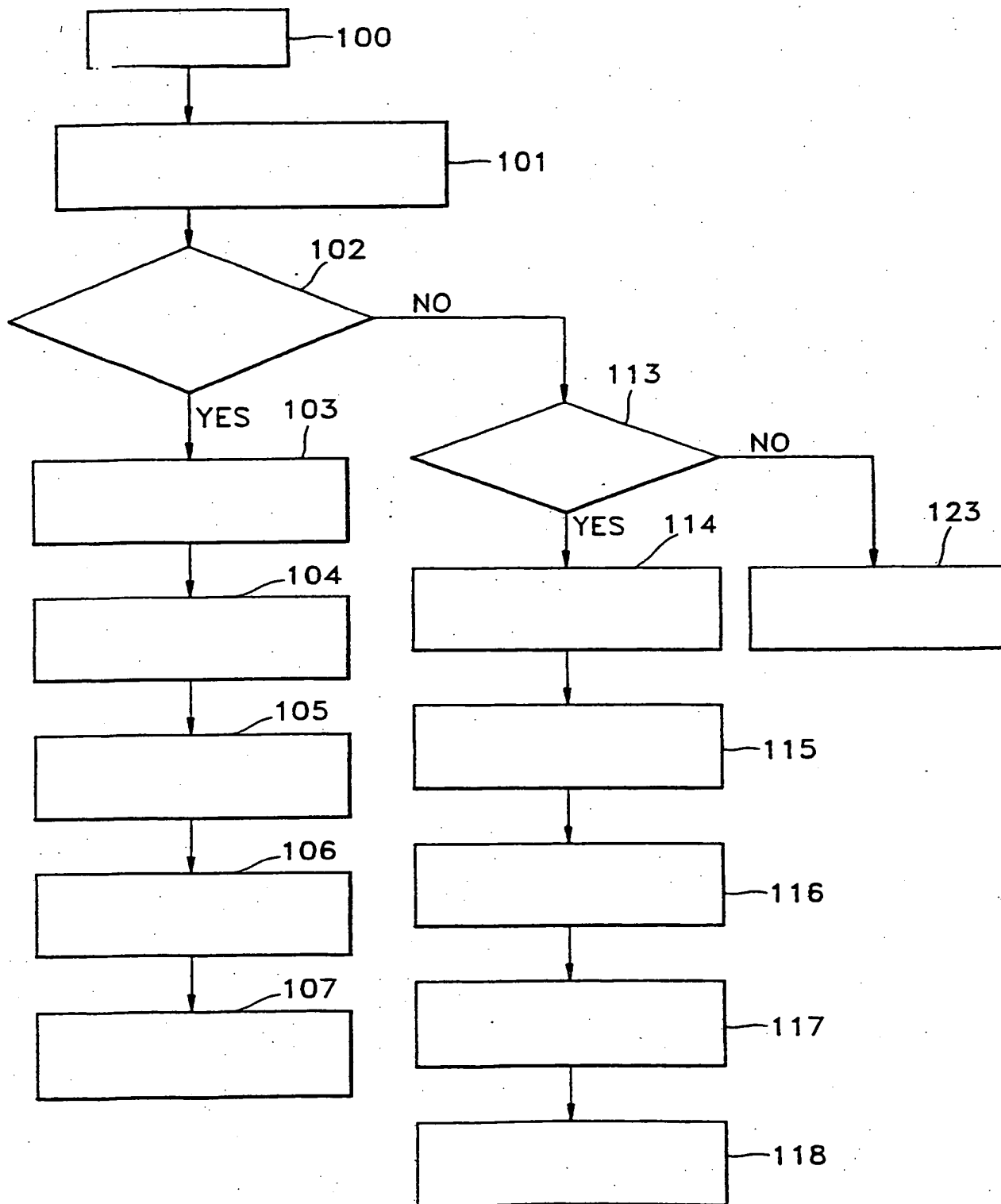
FIG. 30



23/25

FIG. 31



24/25
FIG. 32

25/25
FIG. 33

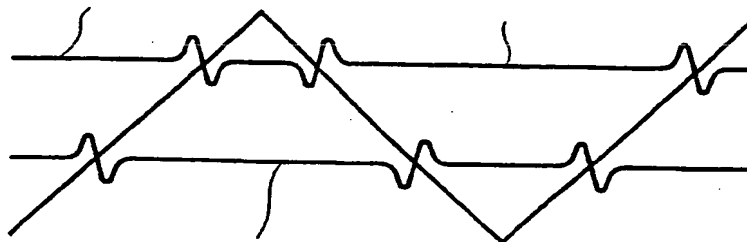


FIG. 34

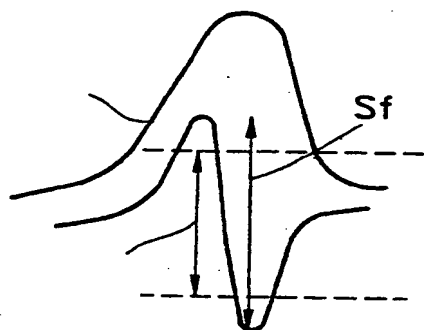


FIG. 35

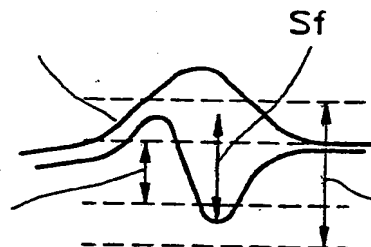
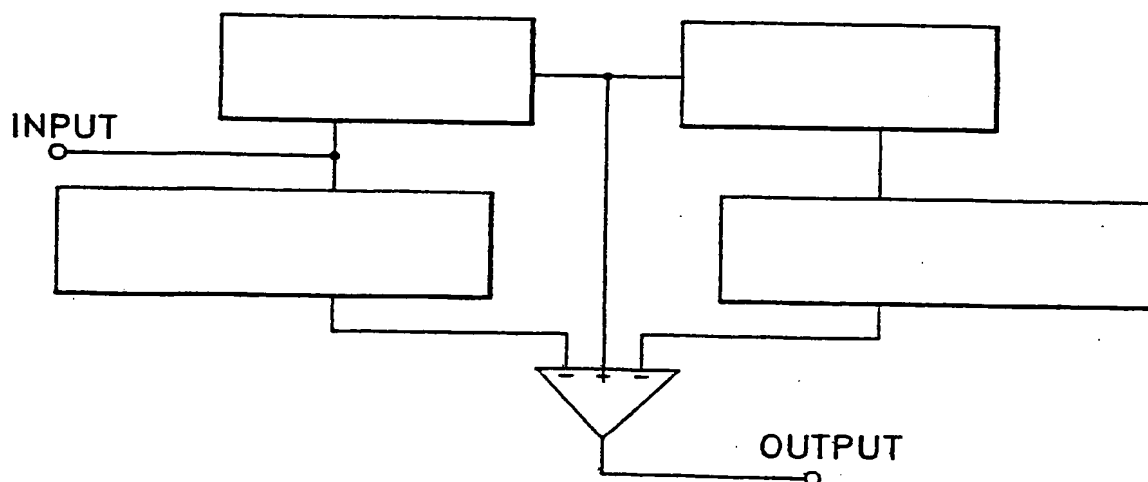


FIG. 36



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR 96/00150

A. CLASSIFICATION OF SUBJECT MATTER IPC ⁶ : G 11 B 7/18; G 02 B 27/09 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC ⁶ : G 02 B 3/00, 27/00, 27/09; G 11 B 7/00 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPIL		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 492 844 A2 (HITACHI LTD.) 01 July 1992 (01.07.92), column 9, line 45 - column 13, line 46; column 16, line 33 - column 17, line 14.	1-83
A	US 4 712 885 A (DAWSON et al.) 15 December 1987 (15.12.87), abstract; fig.2,5.	1-83
A	US 5 148 317 A (FORESI) 15 September 1992 (15.09.92), fig.1; abstract.	1,2,5,10,11,13, 17,23,25
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 13 November 1996 (13.11.96)		Date of mailing of the international search report 22 November 1996 (22.11.96)
Name and mailing address of the ISA/ AT AUSTRIAN PATENT OFFICE Kohlmarkt 8-10 A-1014 Vienna Facsimile No. 1/53424/535		Authorized officer Berger Telephone No. 1/53424/453

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/KR 96/00150

In Recherchenbericht angeführtes Patentedokument Patent document cited in search report Document de brevet cité dans le rapport de recherche	Datum der Veröffentlichung Publication date Date de publication	Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la famille de brevets	Datum der Veröffentlichung Publication date Date de publication
P A2 492844	01-07-92	EP A3 492844 US A 5502001 JP A2 5002152	13-01-93 26-03-94 08-01-93
US 4712885	15-12-87	keine - none - rien	
Z 5148317	15-09-92	keine - none - rien	